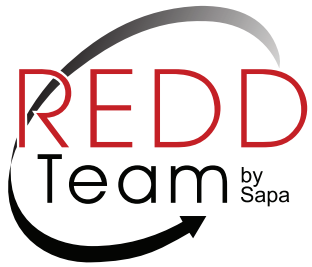


***Dura-Grip* General Code System Assembly**

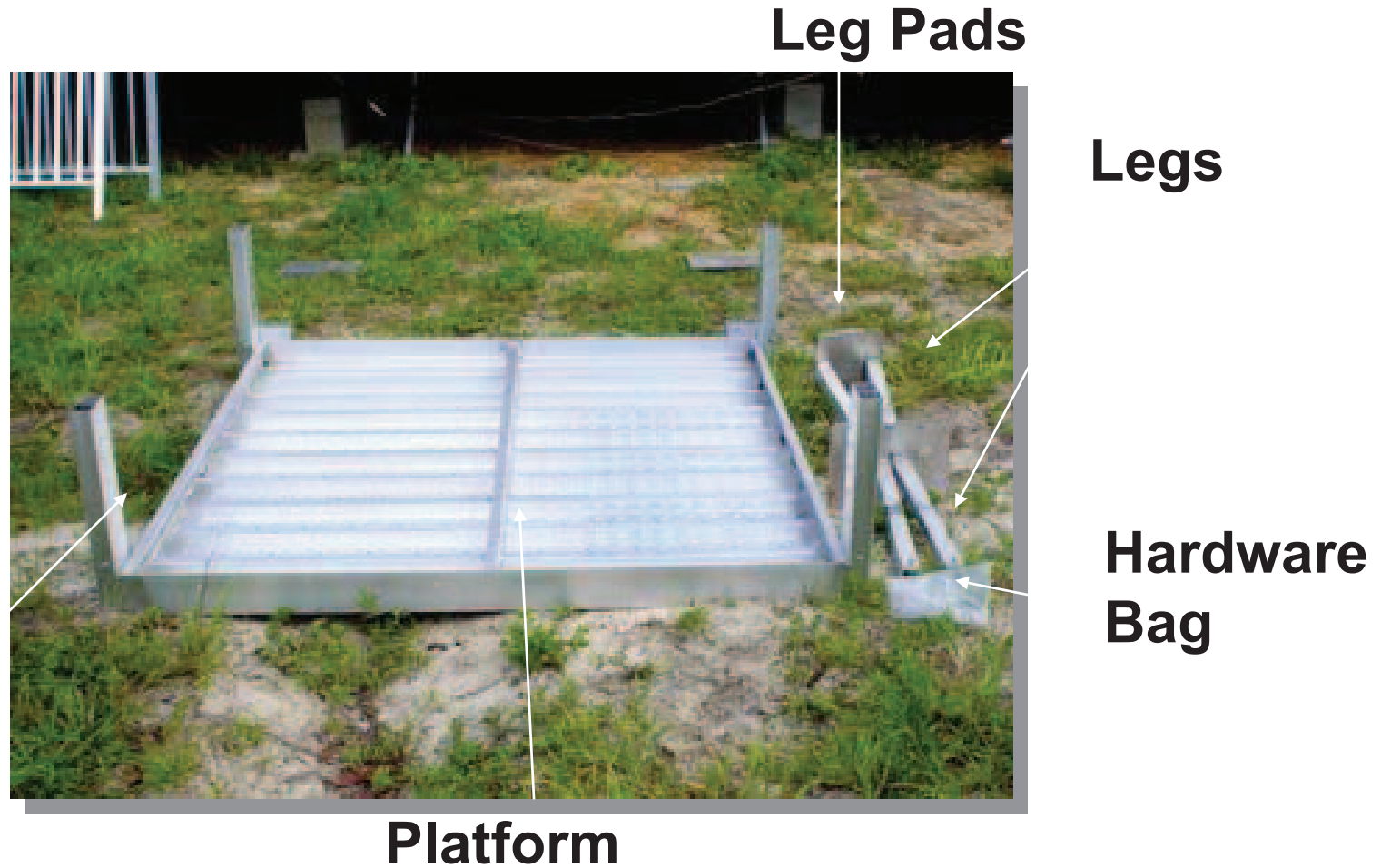


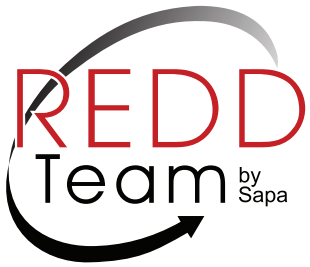
General Compliance

Dura-Grip
Modular Building Access



General Code Platform Components

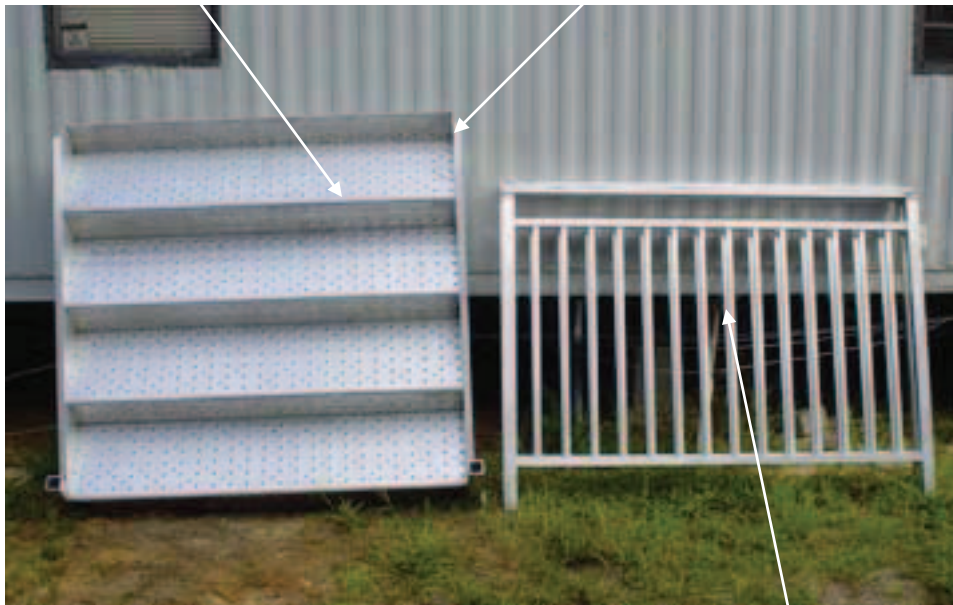




General Code Stair Components

Stair Riser

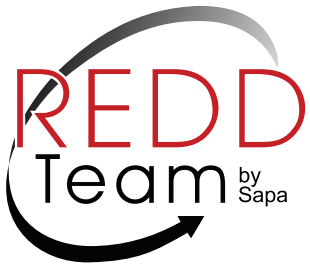
Riser Plate



Hand rails



Guardrail

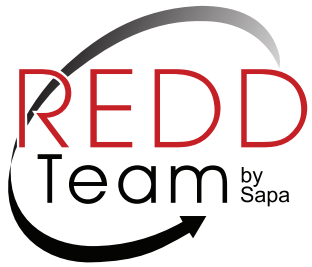


General Code Stair Assembly

- 1. Insert legs into platform cones, with leg pads facing inwards**
- 2. Using the 2.5" Hex Head Cap Screws, finger tighten at following heights, from platform surface to leg pad:**

28"- 3 Step System
35" - 4 Step System

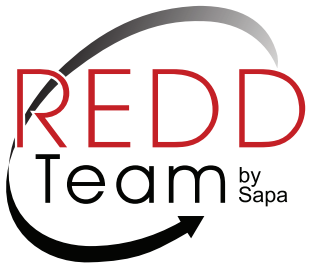




General Code Stair Assembly

**3. Flip platform
upright and
bring to
threshold**

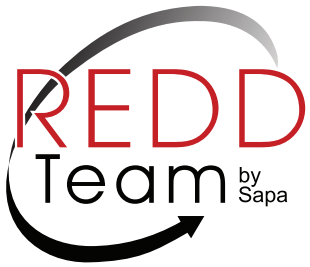




General Code Stair Assembly

4. **Adjust the height of the legs so that the system is flush with threshold - use dirt or plates under leg pads to level the platform if needed**

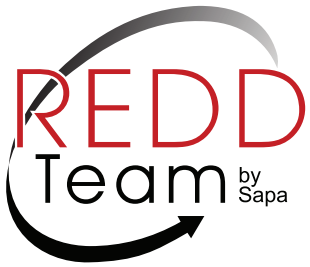




General Code Stair Assembly

5. Attach stair riser with 4.5" Hex Head Screws for sides (shown below) and #10-3/4" Hex Head Tek Screws for the Riser Plate

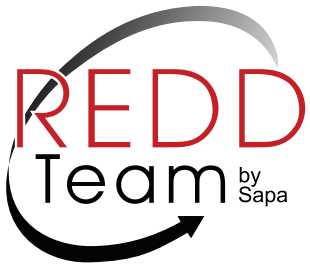




General Code Stair Assembly

5. Lag platform to building with (3) $\frac{1}{4}$ " x 3" Lag Screws, through holes provided on landing

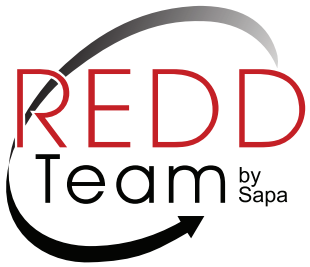




General Code Stair Assembly

6. Insert both guardrails so that they rest on the $\frac{1}{4}$ " x $4 \frac{1}{2}$ " bolts previously inserted

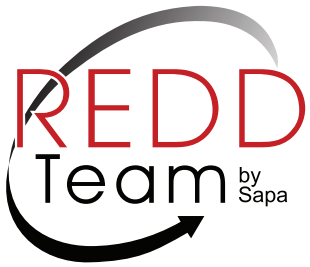




General Code Stair Assembly

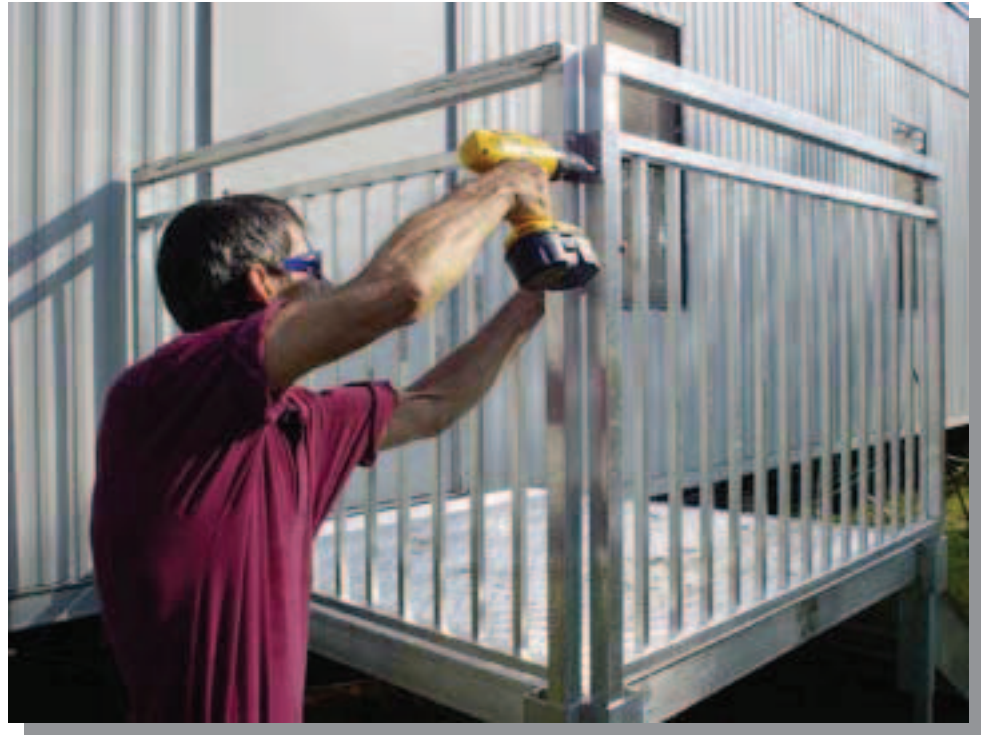
- 7. Connect Landing Rail Clip to landing rail using (2) #14 x 3/4" Hex Head Tek screws - then connect clip to building using (2) 1/4" x 2" Lag Screws**

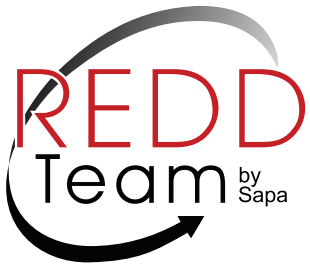




General Code Stair Assembly

- 8. Connect guardrails together with Corner Clip angle using (2) #14 x $\frac{3}{4}$ " Hex Head Tek Screws**

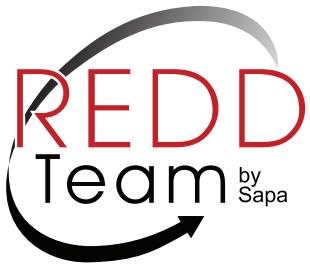




General Code Stair Assembly

- 9. Install the stair rail by inserting the bottom of rail into platform cone then top - make sure that the rails sit on the 1/4" x 4 1/2" bolts**

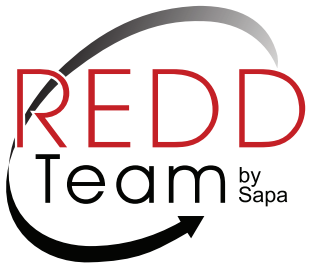




General Code Stair Assembly



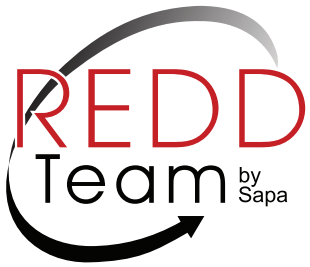
- 10. Connect Landing Rail to Stair Rail using stair corner clip angle and (2) #14 x 3/4" hex head Tek screws**



General Code Stair Assembly



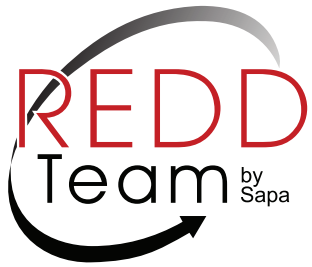
- 11. Connect Stair Rail to Landing Rail Clip using (2) #14 x 3/4" Hex Head Tek screws - then connect clip to building using (2) 1/4" x 2" Lag Screws**



General Code Stair Assembly

- 12 Make sure ground is level at bottom of first riser - add or remove dirt as necessary - must maintain a 7" riser height to remain within code compliance**





General Code Stair Assembly Complete

