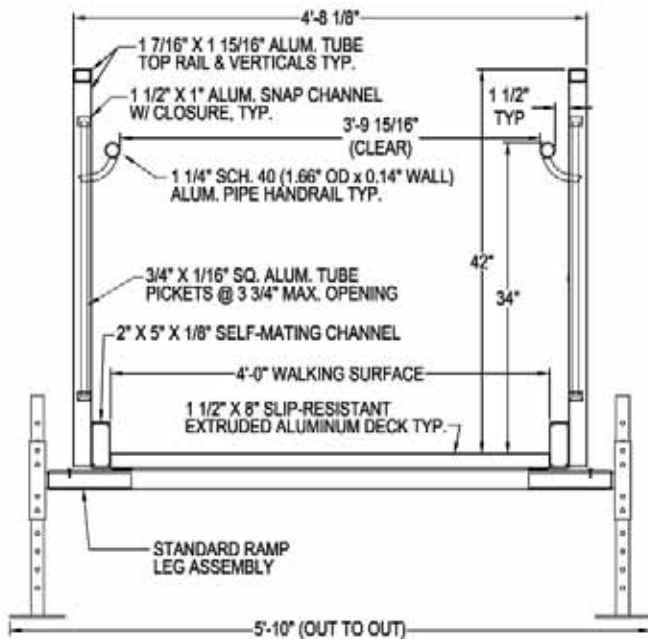


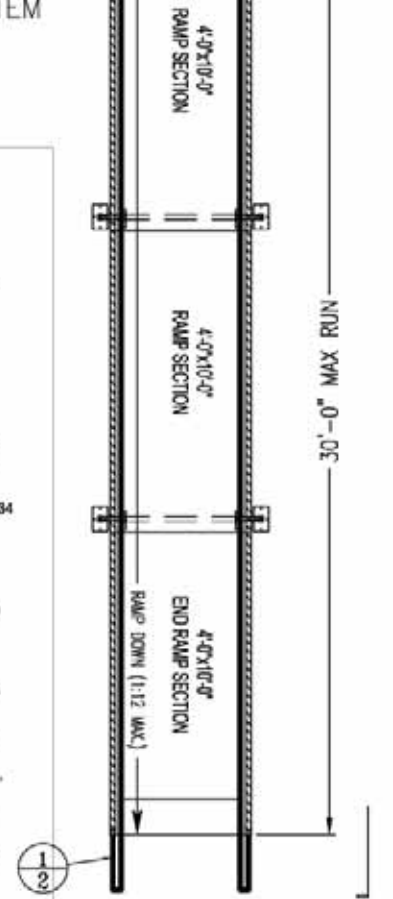
PLAN VIEW: 42/34 VP ALUMINUM ACCESS RAMP SYSTEM  
(CAN BE ASSEMBLED WITH OTHER RAMP SIZES)



A-A  
1  
DETAIL  
42/34 RAMP/HANDRAIL CROSS SECTION  
SCALE: NTS

**GENERAL NOTES:**

1. ALUMINUM RAMP, LANDING AND STAIR SECTIONS SHALL BE A RIGID, FREE-SPAN DESIGN.
2. DESIGN OF THE ALUMINUM STRUCTURES SHALL CONFORM TO THE CURRENT EDITION OF THE ALUMINUM ASSOCIATION SPECIFICATIONS AND GUIDELINES FOR ALUMINUM STRUCTURES.
3. ALL ALUMINUM CONSTRUCTION USING 6000 SERIES ALUMINUM ALLOYS. STRUCTURAL MEMBERS TO BE 6061-T6 AND 6063-T6 ALUMINUM ALLOY.
4. ALUMINUM WILL BE STANDARD MILL FINISH UNLESS OTHERWISE NOTED.
5. WELDING SHALL BE IN ACCORDANCE WITH ANSI/AWS D1.2-97 GAS METAL ARC WELDING (GMAW) PROCESS BY EXPERIENCED OPERATORS.
6. ALL FASTENERS TO BE 18-8 (SERIES 304) STAINLESS STEEL UNLESS OTHERWISE NOTED.
7. LANDING, RAMP AND STAIR SECTIONS ARE TO BE ENGINEERED FOR A 100 PSF LIVE LOAD.
8. LANDING AND RAMP WALKING SURFACES SHALL BE DESIGNED FOR A MINIMUM CONCENTRATED VERTICAL LOAD OF 300 LBS APPLIED EVENLY OVER A 12" x 12" AREA. STAIR TREAD SHALL BE DESIGNED FOR A MINIMUM CONCENTRATED VERTICAL LOAD OF 300 LBS APPLIED EVENLY OVER A 4 INCH SQUARE AREA.
9. RAMP AND LANDING GUARDRAILS TO BE 42 INCH MINIMUM HEIGHT UNLESS OTHERWISE SPECIFIED. (34 AND 38 INCH TWO-LINE RAMP RAILS AND 34 AND 38 INCH VERTICAL PICKET RAMP RAILS AS WELL AS CUSTOM DESIGN RAMP RAILS AVAILABLE UPON REQUEST FOR SYSTEMS NO MORE THAN 30 INCHES ABOVE FINISHED GROUND LEVEL.)
10. GUARDRAILS SHALL BE DESIGNED AND CONSTRUCTED FOR A LOAD OF 50 PLF APPLIED HORIZONTALLY AT THE REQUIRED GUARDRAIL HEIGHT AND A SIMULTANEOUS LOAD OF 100 PLF APPLIED VERTICALLY DOWNWARD AT THE TOP OF THE GUARDRAIL.
11. HANDRAILS SHALL BE DESIGNED AND CONSTRUCTED FOR A LOAD OF 50 PLF APPLIED IN ANY DIRECTION.
12. HANDRAILS AND GUARDRAILS SHALL BE DESIGNED FOR A CONCENTRATED LOAD OF 200 LB APPLIED AT ANY POINT AND IN ANY DIRECTION.
13. GUARDRAILS SHALL BE DESIGNED SO THAT A 4 (FOUR) INCH SPHERE CANNOT PASS THROUGH ANY OPENING IN THE RAIL.
14. DECK SURFACE SHALL BE A SLIP RESISTANT, EXTRUDED ALUMINUM DECKING WITH A TRIPLE I-BEAM, SELF-MATING DESIGN.
15. ALL SURFACES, MEMBERS AND THEIR WELDED JOINTS SHALL BE SMOOTH AND FREE FROM SHARP OR JAGGED EDGES.
16. ALL DESIGNS SHOWN HEREIN ARE SUBJECT TO CHANGE PENDING FIELD VERIFICATION OF EXISTING CONDITIONS.



SEE THE REVISIONS AND THE  
DATE OF THE REVISIONS IN THE  
REVISIONS LIST ON THE DRAWING.  
IF THE REVISIONS LIST IS NOT  
PRESENT ON THE DRAWING, THE  
DRAWING IS THE ORIGINAL AND  
NO REVISIONS HAVE BEEN MADE.

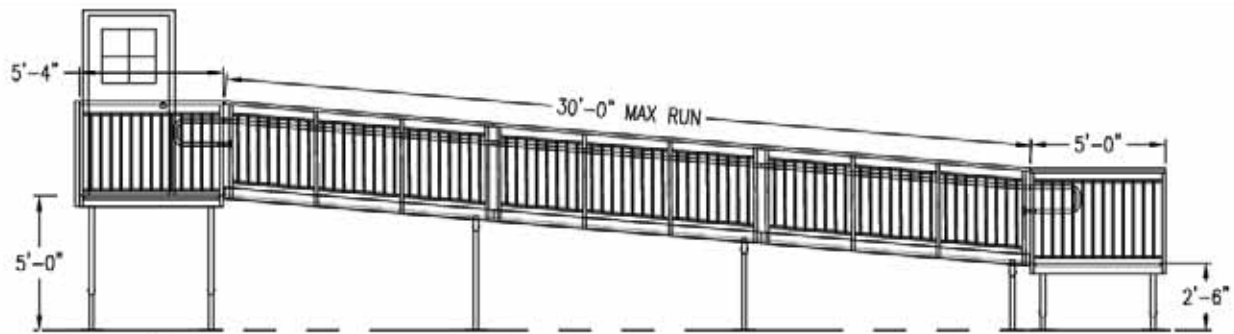
REDD Team Manufacturing,  
A Division of Alcoa Extrusions, Inc.  
6599 S.R. 21  
KeySTONE Heights, Florida 32856  
Phone: 1-800-948-3888 Fax: 1-352-913-4219



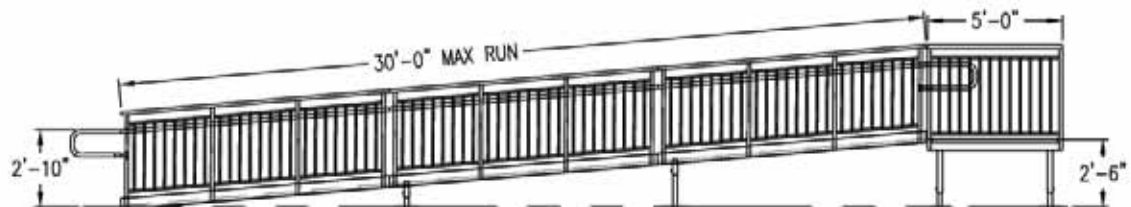
FOR QUOTE  
PURPOSES ONLY

UNIVERSAL RAMP SYSTEM  
ALUMINUM ACCESS RAMP SYSTEM  
WITH 42/34 VERTICAL PICKET GUARD RAILS

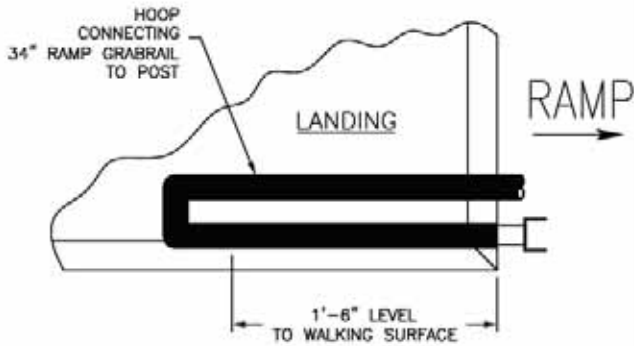
DATE: 2004  
BY: SALES URS  
CHECKED: SALES URS  
DESIGNED: PLM  
SHEET NUMBER  
42-90-1



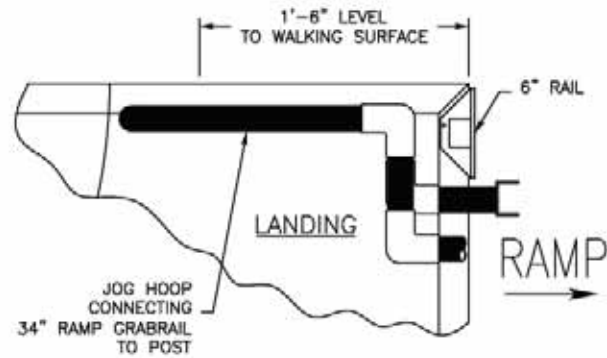
①-② ELEVATION VIEW: 42/34 VP ALUMINUM ACCESS RAMP SYSTEM



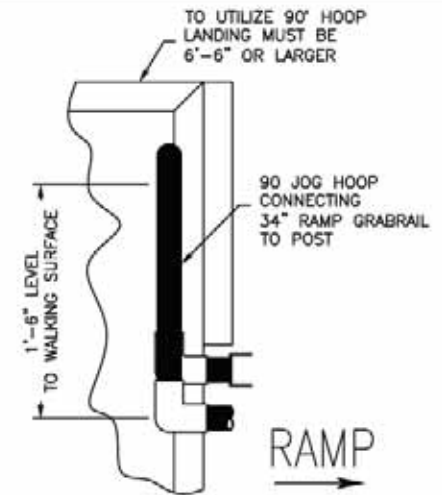
③-④ ELEVATION VIEW: 42/34 VP ALUMINUM ACCESS RAMP SYSTEM



① UPPER/LOWER HOOP DETAIL  
② 42/34 RAMP HANDRAIL



② UPPER JOG HOOP DETAIL  
② 42/34 RAMP HANDRAIL



③ UPPER 90° HOOP DETAIL  
② 42/34 RAMP HANDRAIL (OPTIONAL)

CONSTRUCTION WITH THE  
REDD TEAM SYSTEM IS  
A DIVISION OF ALCOO EXTRUSIONS, INC.  
6899 S.R. 21  
KEYSTONE HEIGHTS, FLORIDA 32856  
PHONE: 1-800-946-3886 FAX: 1-352-913-0219

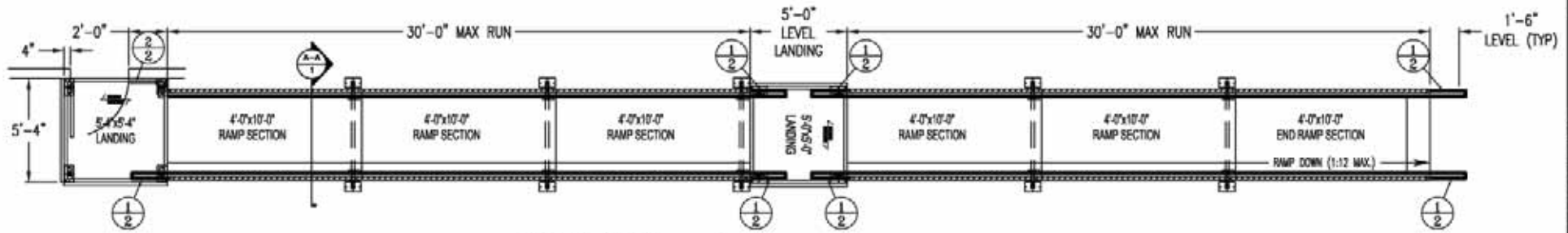
REDD Team Manufacturing,  
A Division of Alcoa Extrusions, Inc.  
6899 S.R. 21  
Keystone Heights, Florida 32856  
Phone: 1-800-946-3886 Fax: 1-352-913-0219



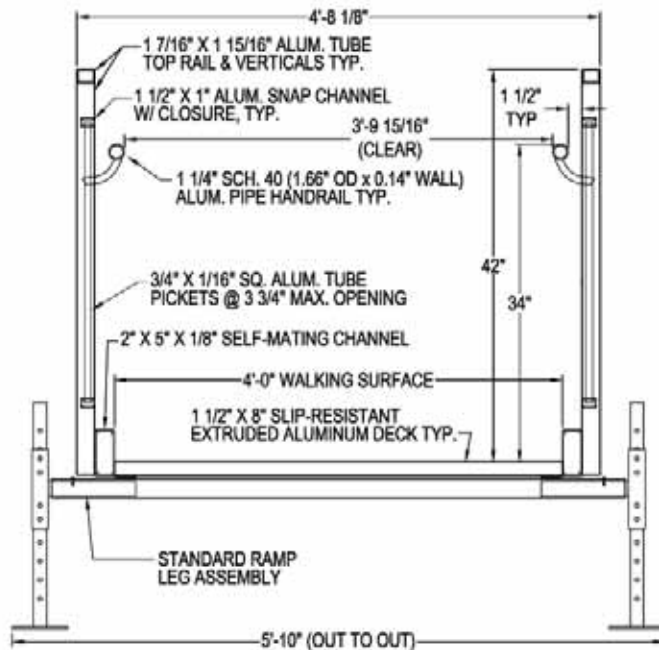
FOR QUOTE  
PURPOSES ONLY

UNIVERSAL RAMP SYSTEM  
ALUMINUM ACCESS RAMP SYSTEM  
WITH 42/34 VERTICAL POCKET DUMPS RAILS

2004  
SALES URS  
SALES URS  
PLM  
SHEET NUMBER  
42-90-2



PLAN VIEW: 42/34 VP ALUMINUM ACCESS RAMP SYSTEM  
(CAN BE ASSEMBLED WITH OTHER RAMP SIZES)



**A-A**  
**1** DETAIL  
42/34 RAMP/HANDRAIL CROSS SECTION  
SCALE: NTS

**GENERAL NOTES:**

1. ALUMINUM RAMP, LANDING AND STAIR SECTIONS SHALL BE A RIGID, FREE-SPAN DESIGN.
2. DESIGN OF THE ALUMINUM STRUCTURES SHALL CONFORM TO THE CURRENT EDITION OF THE ALUMINUM ASSOCIATION SPECIFICATIONS AND GUIDELINES FOR ALUMINUM STRUCTURES.
3. ALL ALUMINUM CONSTRUCTION USING 6000 SERIES ALUMINUM ALLOYS. STRUCTURAL MEMBERS TO BE 6061-T6 AND 6063-T6 ALUMINUM ALLOY.
4. ALUMINUM WILL BE STANDARD MILL FINISH UNLESS OTHERWISE NOTED.
5. WELDING SHALL BE IN ACCORDANCE WITH ANS/VAWS D1.2-97 GAS METAL ARC WELDING (GMAW) PROCESS BY EXPERIENCED OPERATORS.
6. ALL FASTENERS TO BE 18-8 (SERIES 304) STAINLESS STEEL UNLESS OTHERWISE NOTED.
7. LANDING AND RAMP AND STAIR SECTIONS ARE TO BE ENGINEERED FOR A 100 PSF LIVE LOAD.
8. LANDING AND RAMP WALKING SURFACES SHALL BE DESIGNED FOR A MINIMUM CONCENTRATED VERTICAL LOAD OF 300 LBS APPLIED EVENLY OVER A 12" x 12" AREA. STAIR TREAD SHALL BE DESIGNED FOR A MINIMUM CONCENTRATED VERTICAL LOAD OF 300 LBS APPLIED EVENLY OVER A 4 INCH SQUARE AREA.
9. RAMP AND LANDING GUARDRAILS TO BE 42 INCH MINIMUM HEIGHT UNLESS OTHERWISE SPECIFIED. (34 AND 38 INCH TWO-LINE RAMP RAILS AND 34 AND 38 INCH VERTICAL PICKET RAMP RAILS AS WELL AS CUSTOM DESIGN RAMP RAILS AVAILABLE UPON REQUEST FOR SYSTEMS NO MORE THAN 30 INCHES ABOVE FINISHED GROUND LEVEL.)
10. GUARDRAILS SHALL BE DESIGNED AND CONSTRUCTED FOR A LOAD OF 50 PLF APPLIED HORIZONTALLY AT THE REQUIRED GUARDRAIL HEIGHT AND A SIMULTANEOUS LOAD OF 100 PLF APPLIED VERTICALLY DOWNWARD AT THE TOP OF THE GUARDRAIL.
11. HANDRAILS SHALL BE DESIGNED AND CONSTRUCTED FOR A LOAD OF 50 PLF APPLIED IN ANY DIRECTION.
12. HANDRAILS AND GUARDRAILS SHALL BE DESIGNED FOR A CONCENTRATED LOAD OF 200 LB APPLIED AT ANY POINT AND IN ANY DIRECTION.
13. GUARDRAILS SHALL BE DESIGNED SO THAT A 4 (FOUR) INCH SPHERE CANNOT PASS THROUGH ANY OPENING IN THE RAIL.
14. DECK SURFACE SHALL BE A SLIP RESISTANT, EXTRUDED ALUMINUM DECKING WITH A TRIPLE I-BEAM, SELF-MATING DESIGN.
15. ALL SURFACES, MEMBERS AND THEIR WELDED JOINTS SHALL BE SMOOTH AND FREE FROM SHARP OR JAGGED EDGES.
16. ALL DESIGNS SHOWN HEREIN ARE SUBJECT TO CHANGE PENDING FIELD VERIFICATION OF EXISTING CONDITIONS.

SEE THE SPECIFICATIONS FOR THE  
ALUMINUM ACCESS RAMP SYSTEM  
WITH 42/34 VERTICAL PICKET GUARD RAILS  
FOR THE LATEST REVISIONS  
AND FOR THE LATEST REVISIONS  
OF THE ALUMINUM ASSOCIATION  
SPECIFICATIONS AND GUIDELINES  
FOR ALUMINUM STRUCTURES.

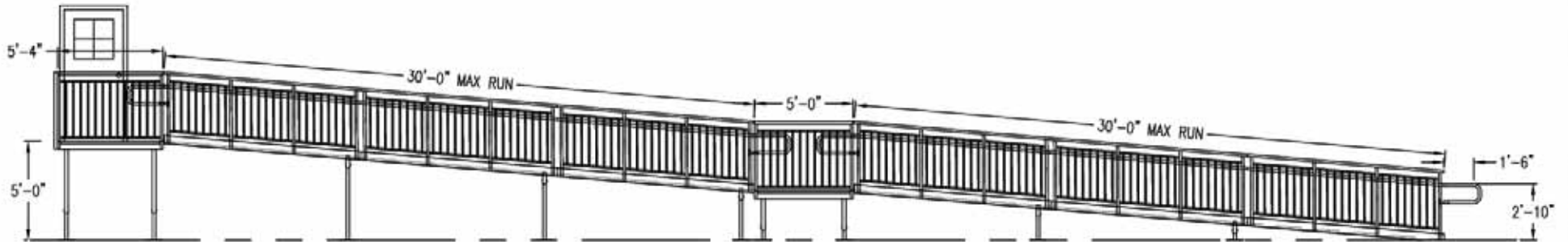
REDD Team Manufacturing,  
A Division of Alcoa Extrusions, Inc.  
6599 S.R. 21  
Keystone Heights, Florida 32856  
Phone: 1-800-648-3888 Fax: 1-352-913-4219



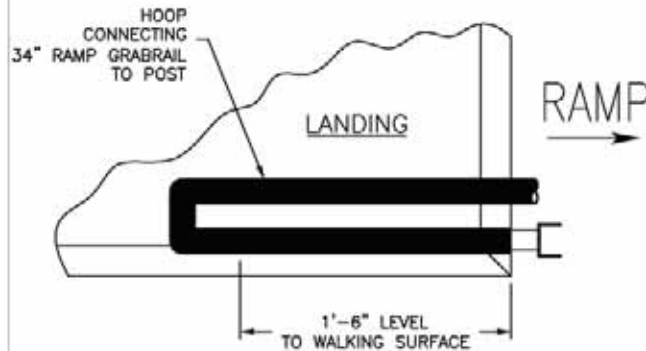
FOR QUOTE  
PURPOSES ONLY

UNIVERSAL RAMP SYSTEM  
ALUMINUM ACCESS RAMP SYSTEM  
WITH 42/34 VERTICAL PICKET GUARD RAILS

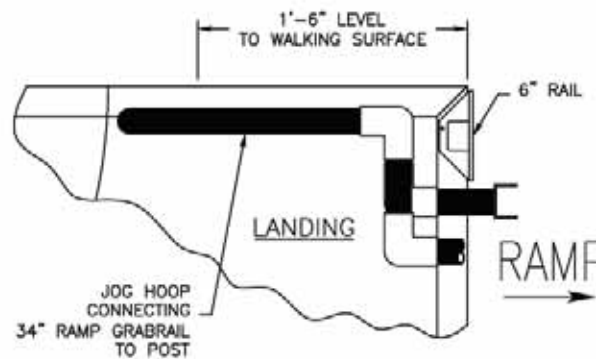
2004  
SALES URS  
SALES URS  
PLM  
SHEET NUMBER  
42-INT-1



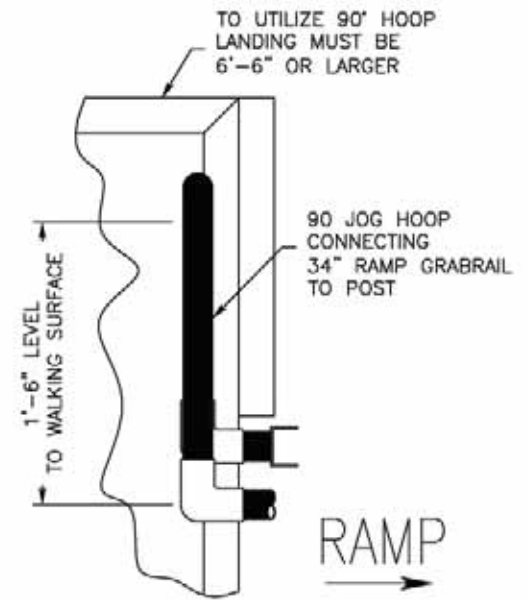
ELEVATION VIEW: 42/34 VP ALUMINUM ACCESS RAMP SYSTEM



1 UPPER/LOWER HOOP DETAIL  
2 42/34 RAMP HANDRAIL



2 UPPER JOG HOOP DETAIL  
2 42/34 RAMP HANDRAIL



3 UPPER 90° HOOP DETAIL  
2 42/34 RAMP HANDRAIL (OPTIONAL)

CONSTRUCTION WITH THE  
U.S. PATENTED SYSTEM OF  
HANDRAILS AND RAMP  
SYSTEMS IS THE ONLY  
SYSTEM MANUFACTURED BY  
REDD TEAM MANUFACTURING  
INC.

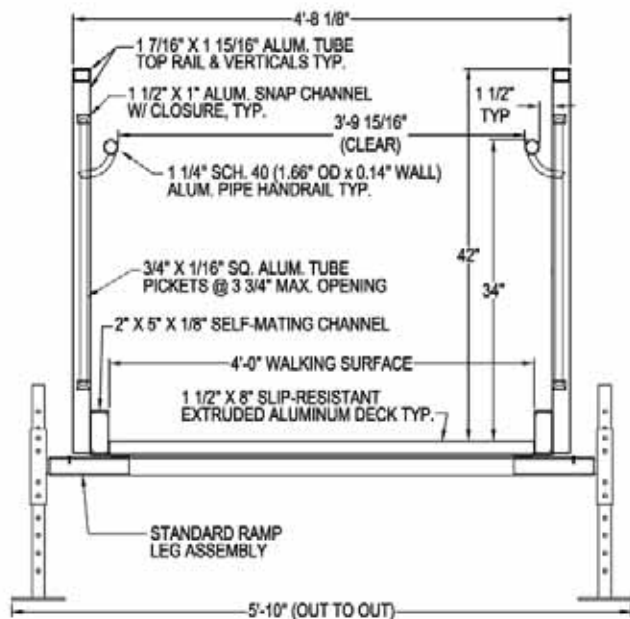
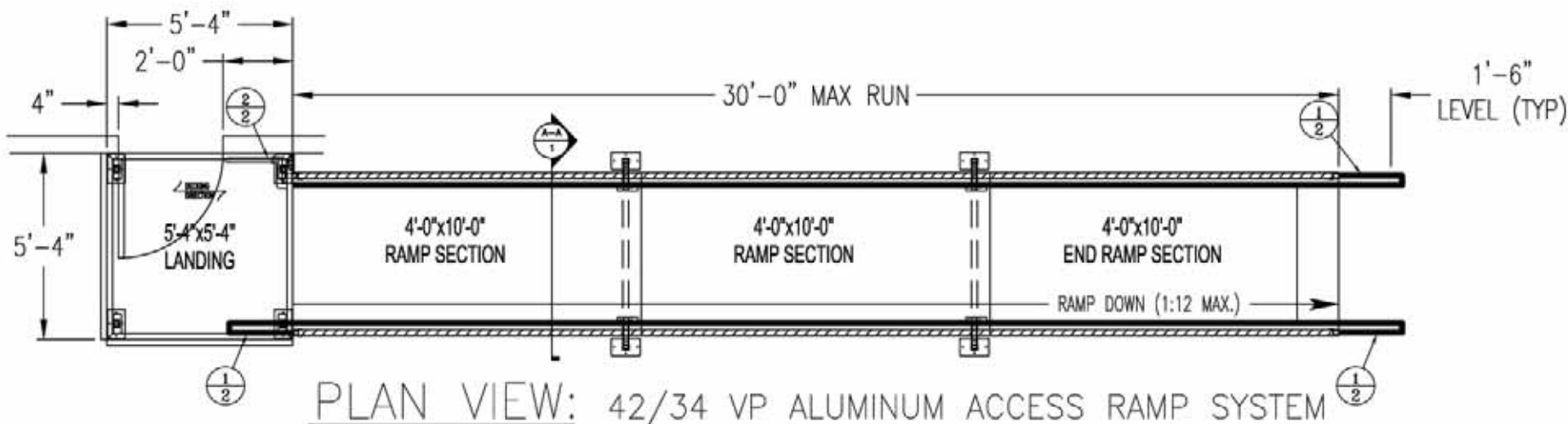
REDD Team Manufacturing,  
A Division of Alcoa Extrusions, Inc.  
6599 S.R. 21  
KeySTONE Heights, Florida 32856  
Phone: 1-800-948-3886 Fax: 1-352-913-0219



FOR QUOTE  
PURPOSES ONLY

UNIVERSAL RAMP SYSTEM  
ALUMINUM ACCESS RAMP SYSTEM  
WITH 42/34 VERTICAL POCKET DUMB RAILS

DATE: 2004  
BY: SALES URS  
CHECKED: SALES URS  
DESIGNED BY: PLM  
SHEET NUMBER  
42-INT-2



**A-A** DETAIL  
**1** 42/34 RAMP/HANDRAIL CROSS SECTION  
 SCALE: NTS

**GENERAL NOTES:**

1. ALUMINUM RAMP, LANDING AND STAIR SECTIONS SHALL BE A RIGID, FREE-SPAN DESIGN.
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4. ALUMINUM WILL BE STANDARD MILL FINISH UNLESS OTHERWISE NOTED.
5. WELDING SHALL BE IN ACCORDANCE WITH ANS/VAWS D1.2-97 GAS METAL ARC WELDING (GMAW) PROCESS BY EXPERIENCED OPERATORS.
6. ALL FASTENERS TO BE 18-8 (SERIES 304) STAINLESS STEEL UNLESS OTHERWISE NOTED.
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8. LANDING AND RAMP WALKING SURFACES SHALL BE DESIGNED FOR A MINIMUM CONCENTRATED VERTICAL LOAD OF 300 LBS APPLIED EVENLY OVER A 12" x 12" AREA. STAIR TREAD SHALL BE DESIGNED FOR A MINIMUM CONCENTRATED VERTICAL LOAD OF 300 LBS APPLIED EVENLY OVER A 4 INCH SQUARE AREA.
9. RAMP AND LANDING GUARDRAILS TO BE 42 INCH MINIMUM HEIGHT UNLESS OTHERWISE SPECIFIED. (34 AND 38 INCH TWO-LINE RAMP RAILS AND 34 AND 38 INCH VERTICAL PICKET RAMP RAILS AS WELL AS CUSTOM DESIGN RAMP RAILS AVAILABLE UPON REQUEST FOR SYSTEMS NO MORE THAN 30 INCHES ABOVE FINISHED GROUND LEVEL.)
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15. ALL SURFACES, MEMBERS AND THEIR WELDED JOINTS SHALL BE SMOOTH AND FREE FROM SHARP OR JAGGED EDGES.
16. ALL DESIGNS SHOWN HEREIN ARE SUBJECT TO CHANGE PENDING FIELD VERIFICATION OF EXISTING CONDITIONS.

SEE THE SPECIFICATIONS FOR THE  
 42/34 VP ALUMINUM ACCESS RAMP SYSTEM  
 6599 S.R. 21  
 KEYSTONE HEIGHTS, FLORIDA 32856  
 CONSTRUCTION MANUFACTURING, INC.  
 PHONE: 1-800-948-3888 FAX: 1-352-913-4219

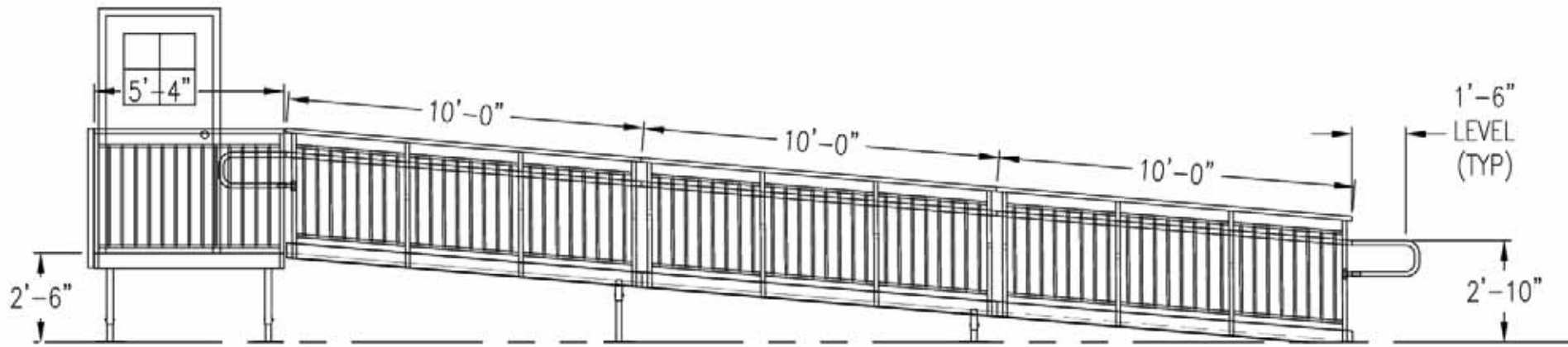
REDD Team Manufacturing,  
 A Division of Alcoa Extrusions, Inc.  
 6599 S.R. 21  
 Keystone Heights, Florida 32856  
 Phone: 1-800-948-3888 Fax: 1-352-913-4219



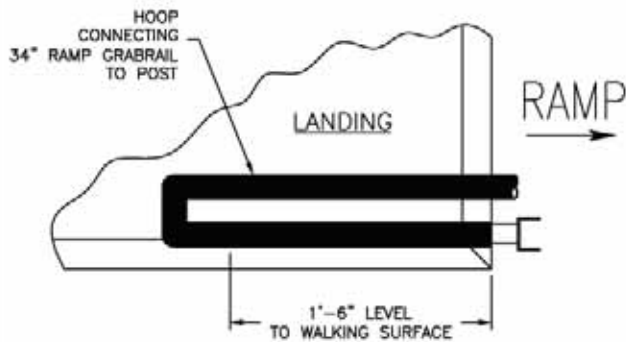
FOR QUOTE  
 PURPOSES ONLY

UNIVERSAL RAMP SYSTEM  
 ALUMINUM ACCESS RAMP SYSTEM  
 WITH 42/34 VERTICAL PICKET GUARD RAILS

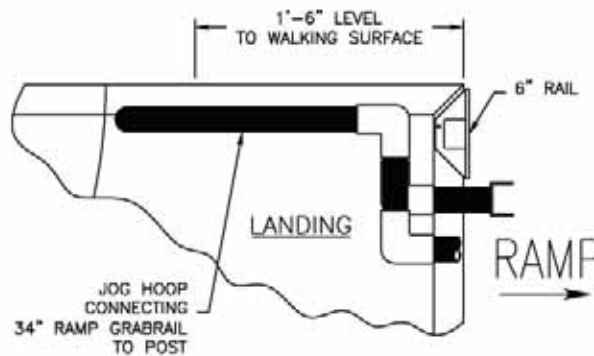
2004  
 SALES URS  
 SALES URS  
 SALES URS  
 PLM  
 SHEET NUMBER  
 4234VP-1



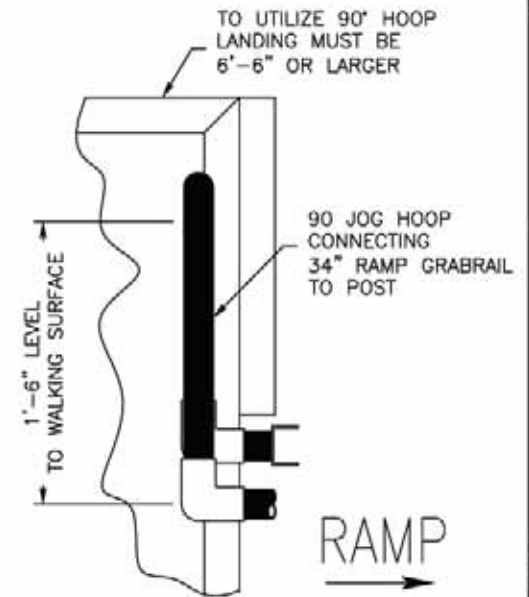
ELEVATION VIEW: 42/34 VP ALUMINUM ACCESS RAMP SYSTEM



1 UPPER/LOWER HOOP DETAIL  
2 42/34 RAMP HANDRAIL



2 UPPER JOG HOOP DETAIL  
2 42/34 RAMP HANDRAIL



3 UPPER 90° HOOP DETAIL  
2 42/34 RAMP HANDRAIL (OPTIONAL)

ALUMINUM ACCESS RAMP SYSTEM WITH 42/34 VP ALUMINUM ACCESS RAMP SYSTEM WITH 42/34 VERTICAL POCKET DUMBB RAILS

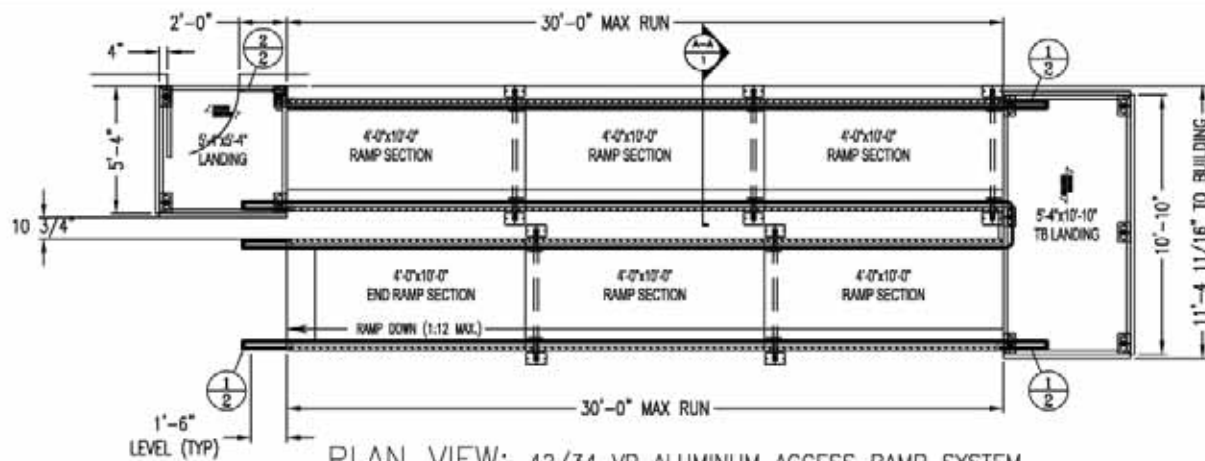
REDD Team Manufacturing, A Division of Alcoa Extrusions, Inc. 6599 S.R. 21 Keystone Heights, Florida 32856 Phone: 1-800-948-3886 Fax: 1-352-943-0219



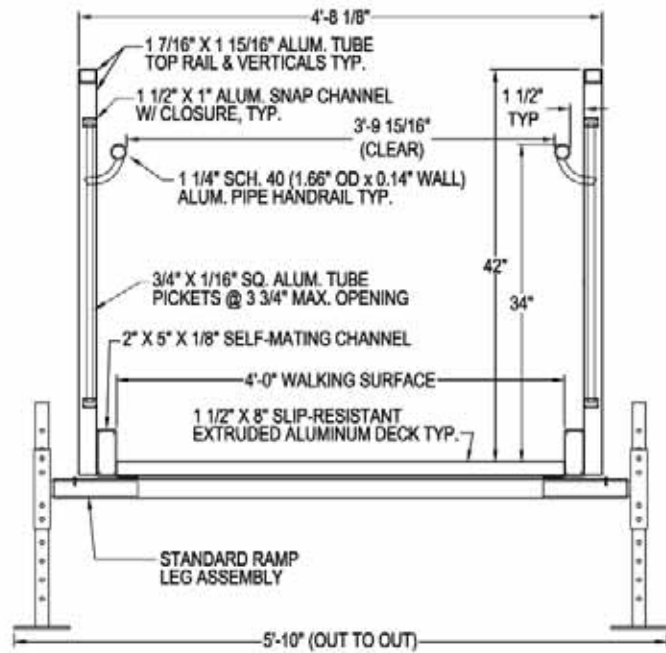
FOR QUOTE PURPOSES ONLY

UNIVERSAL RAMP SYSTEM ALUMINUM ACCESS RAMP SYSTEM WITH 42/34 VERTICAL POCKET DUMBB RAILS

2004 SALES URS SALES URS SALES URS PLM SHEET NUMBER 4234VP-2



**PLAN VIEW: 42/34 VP ALUMINUM ACCESS RAMP SYSTEM**  
(CAN BE ASSEMBLED WITH OTHER RAMP SIZES)



**A-A**  
**1** **DETAIL**  
**42/34 RAMP/HANDRAIL CROSS SECTION**  
SCALE: NTS

**GENERAL NOTES:**

1. ALUMINUM RAMP, LANDING AND STAIR SECTIONS SHALL BE A RIGID, FREE-SPAN DESIGN.
2. DESIGN OF THE ALUMINUM STRUCTURES SHALL CONFORM TO THE CURRENT EDITION OF THE ALUMINUM ASSOCIATION SPECIFICATIONS AND GUIDELINES FOR ALUMINUM STRUCTURES.
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4. ALUMINUM WILL BE STANDARD MILL FINISH UNLESS OTHERWISE NOTED.
5. WELDING SHALL BE IN ACCORDANCE WITH AWS/AWS D1.2-97 GAS METAL ARC WELDING (GMAW) PROCESS BY EXPERIENCED OPERATORS.
6. ALL FASTENERS TO BE 18-8 (SERIES 304) STAINLESS STEEL UNLESS OTHERWISE NOTED.
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8. LANDING AND RAMP WALKING SURFACES SHALL BE DESIGNED FOR A MINIMUM CONCENTRATED VERTICAL LOAD OF 300 LBS APPLIED EVENLY OVER A 12" x 12" AREA. STAIR TREAD SHALL BE DESIGNED FOR A MINIMUM CONCENTRATED VERTICAL LOAD OF 300 LBS APPLIED EVENLY OVER A 4 INCH SQUARE AREA.
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16. ALL DESIGNS SHOWN HEREIN ARE SUBJECT TO CHANGE PENDING FIELD VERIFICATION OF EXISTING CONDITIONS.

SEE THE SPECIFICATIONS FOR THE  
ALUMINUM ACCESS RAMP SYSTEM  
WITH 42/34 VERTICAL PICKET GUARD RAILS  
FOR THE LATEST REVISIONS  
CONTACT THE MANUFACTURER  
FOR THE LATEST REVISIONS

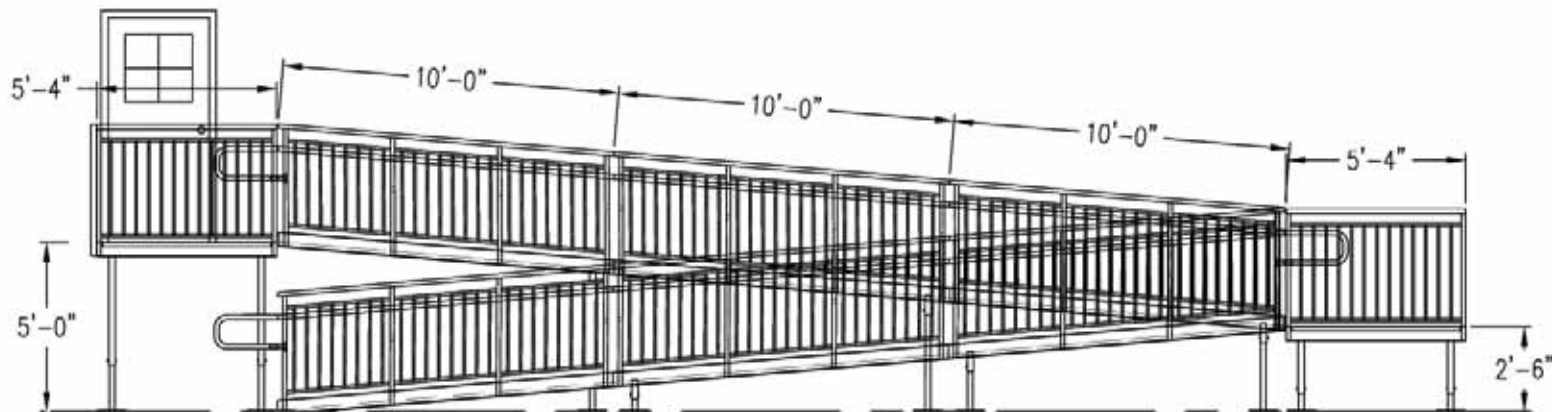
REDD Team Manufacturing,  
A Division of Alcoa Extrusions, Inc.  
6599 S.R. 21  
KeySTONE Heights, Florida 32856  
Phone: 1-800-948-3888 Fax: 1-352-913-4219



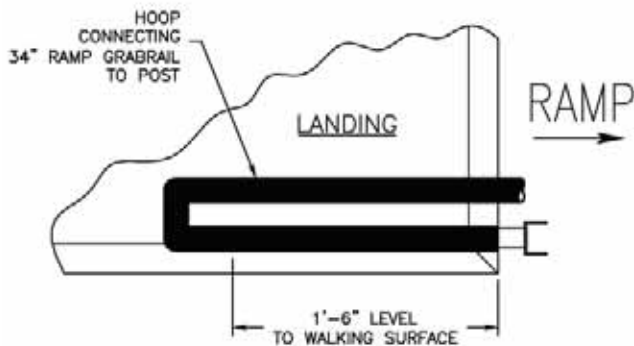
FOR QUOTE  
PURPOSES ONLY

UNIVERSAL RAMP SYSTEM  
ALUMINUM ACCESS RAMP SYSTEM  
WITH 42/34 VERTICAL PICKET GUARD RAILS

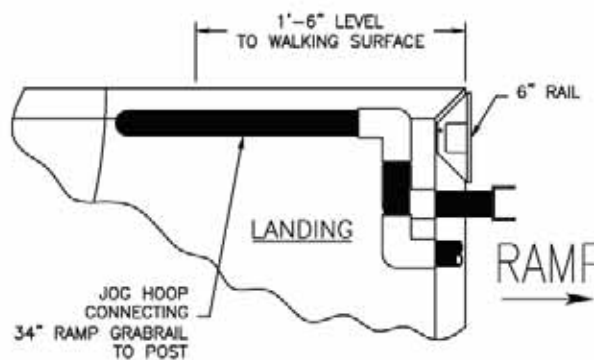
2004  
SALES URS  
SALES URS  
SALES URS  
PLM  
SHEET NUMBER  
42-TB-1



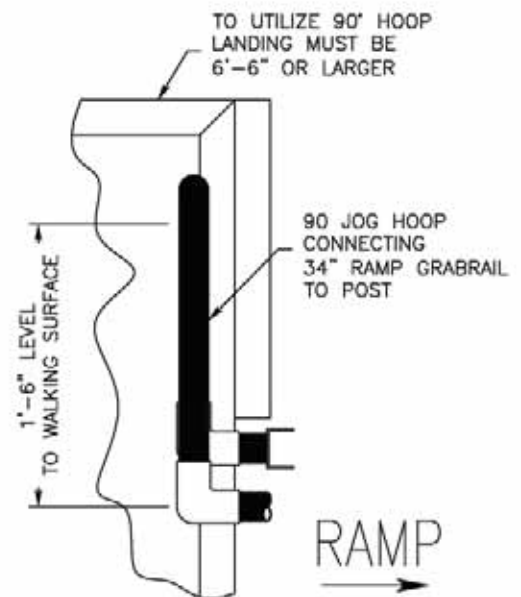
ELEVATION VIEW: 42/34 VP ALUMINUM ACCESS RAMP SYSTEM



1 UPPER/LOWER HOOP DETAIL  
2 42/34 RAMP HANDRAIL



2 UPPER JOG HOOP DETAIL  
2 42/34 RAMP HANDRAIL



3 UPPER 90° HOOP DETAIL  
2 42/34 RAMP HANDRAIL (OPTIONAL)

ALUMINUM RAMP SYSTEM WITH 42/34 VP ALUMINUM ACCESS RAMP SYSTEM WITH 42/34 VERTICAL POCKET CLAMP RAILS  
 MADE IN THE U.S.A.  
 KEYSSTONE MANUFACTURING, INC.  
 6599 S.R. 21  
 KEYSTONE HEIGHTS, FLORIDA 32856  
 PHONE: 1-800-948-3886 FAX: 1-352-913-0219

REDD Team Manufacturing,  
 A Division of Alcoa Extrusions, Inc.  
 6599 S.R. 21  
 Keystone Heights, Florida 32856  
 Phone: 1-800-948-3886 Fax: 1-352-913-0219



FOR QUOTE PURPOSES ONLY

UNIVERSAL RAMP SYSTEM  
 ALUMINUM ACCESS RAMP SYSTEM  
 WITH 42/34 VERTICAL POCKET CLAMP RAILS

DATE: 2004  
 DRAWN BY: SALES URS  
 CHECKED BY: SALES URS  
 DESIGNED BY: PLM  
 SHEET NUMBER: 42-TB-2