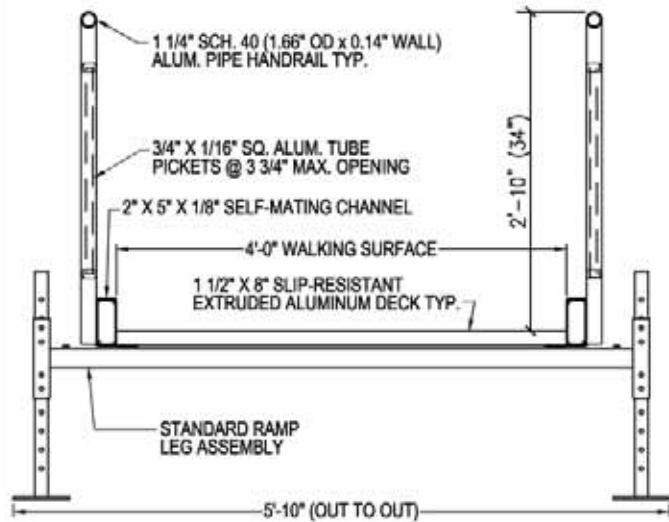


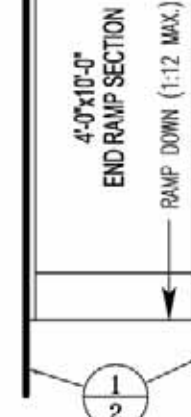
**NOTE:** TO USE 34 VP or TL, MAX RUN OF ENTIRE RAMP SYSTEM CANNOT EXCEED 30'-0"



**A-A**  
1  
**DETAIL**  
34" VP/TL RAMP CROSS SECTION  
SCALE: 3/4"=1'-0"

**GENERAL NOTES:**

1. ALUMINUM RAMP, LANDING AND STAIR SECTIONS SHALL BE A RIGID, FREE-SPAN DESIGN.
2. DESIGN OF THE ALUMINUM STRUCTURES SHALL CONFORM TO THE CURRENT EDITION OF **THE ALUMINUM ASSOCIATION SPECIFICATIONS AND GUIDELINES FOR ALUMINUM STRUCTURES**.
3. ALL ALUMINUM CONSTRUCTION USING 6000 SERIES ALUMINUM ALLOYS. STRUCTURAL MEMBERS TO BE 6061-T6 AND 6063-T6 ALUMINUM ALLOY.
4. ALUMINUM WILL BE STANDARD MILL FINISH UNLESS OTHERWISE NOTED.
5. WELDING SHALL BE IN ACCORDANCE WITH ANSI/AWS D1.2-97 GAS METAL ARC WELDING (GMAW) PROCESS BY EXPERIENCED OPERATORS.
6. ALL FASTENERS TO BE 16-8 (SERIES 304) STAINLESS STEEL UNLESS OTHERWISE NOTED.
7. LANDING, RAMP AND STAIR SECTIONS ARE TO BE ENGINEERED FOR A 100 PSF LIVE LOAD.
8. LANDING AND RAMP WALKING SURFACES SHALL BE DESIGNED FOR A MINIMUM CONCENTRATED VERTICAL LOAD OF 300 LBS APPLIED EVENLY OVER A 12" x 12" AREA. STAIR TREAD SHALL BE DESIGNED FOR A MINIMUM CONCENTRATED VERTICAL LOAD OF 300 LBS APPLIED EVENLY OVER A 4 INCH SQUARE AREA.
9. RAMP AND LANDING GUARDRAILS TO BE 42 INCH MINIMUM HEIGHT UNLESS OTHERWISE SPECIFIED. (34 AND 34 INCH TWO-LINE RAMP RAILS AND 34 AND 34 INCH VERTICAL PICKET RAMP RAILS AS WELL AS CUSTOM DESIGN RAMP RAILS AVAILABLE UPON REQUEST FOR SYSTEMS NO MORE THAN 30 INCHES ABOVE FINISHED GROUND LEVEL.)
10. GUARDRAILS SHALL BE DESIGNED AND CONSTRUCTED FOR A LOAD OF 50 PLF APPLIED HORIZONTALLY AT THE REQUIRED GUARDRAIL HEIGHT AND A SIMULTANEOUS LOAD OF 100 PLF APPLIED VERTICALLY DOWNWARD AT THE TOP OF THE GUARDRAIL.
11. HANDRAILS SHALL BE DESIGNED AND CONSTRUCTED FOR A LOAD OF 50 PLF APPLIED IN ANY DIRECTION.
12. HANDRAILS AND GUARDRAILS SHALL BE DESIGNED FOR A CONCENTRATED LOAD OF 200 LB APPLIED AT ANY POINT AND IN ANY DIRECTION.
13. GUARDRAILS SHALL BE DESIGNED SO THAT A 4 (FOUR) INCH SPHERE CANNOT PASS THROUGH ANY OPENING IN THE RAIL.
14. DECK SURFACE SHALL BE A SLIP RESISTANT, EXTRUDED ALUMINUM DECKING WITH A TRIPLE I-BEAM, SELF-MATING DESIGN.
15. ALL SURFACES, MEMBERS AND THEIR WELDED JOINTS SHALL BE SMOOTH AND FREE FROM SHARP OR JAGGED EDGES.
16. ALL DESIGNS SHOWN HEREIN ARE SUBJECT TO CHANGE PENDING FIELD VERIFICATION OF EXISTING CONDITIONS.

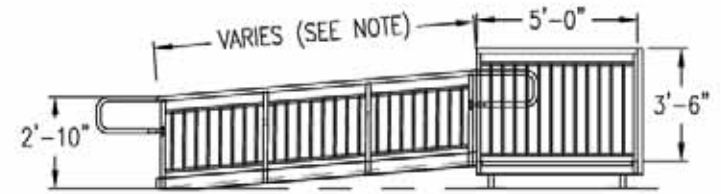
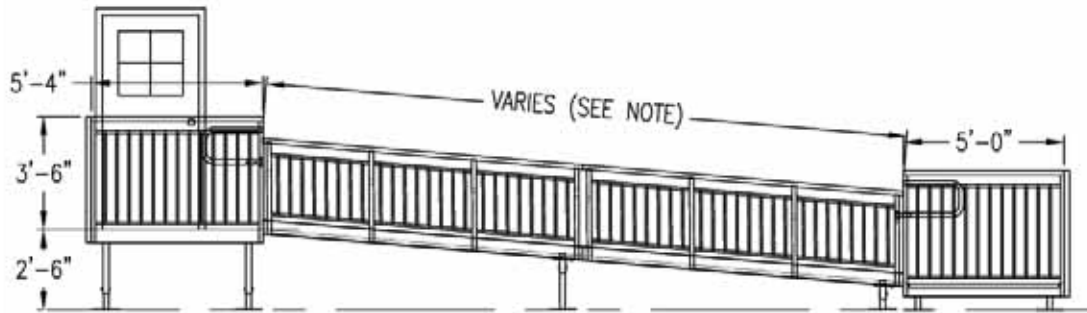


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 A Division of Alcoa Extrusions, Inc.  
 6599 S.R. 21  
 Keyport Heights, Florida 32856  
 Phone: 1(800)948-3868 Fax: 1(352)473-0215

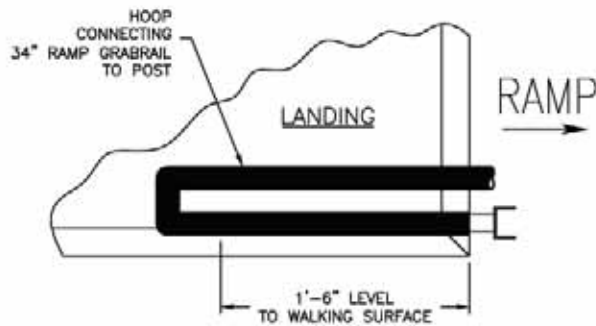
UNIVERSAL RAMP SYSTEM  
 ALUMINUM ACCESS RAMP SYSTEM  
 WITH 34VP VERTICAL PICKET GUARD RAILS

2004  
 SALES URS  
 SALES URS  
 PLM  
 SHEET NUMBER  
 34VP-90-

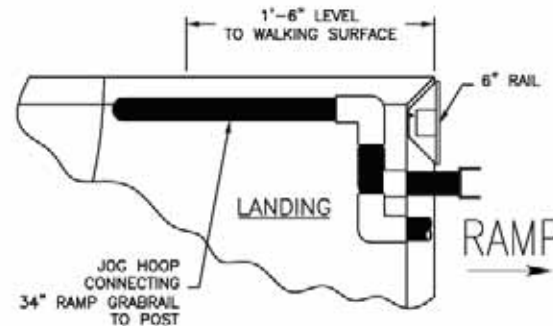
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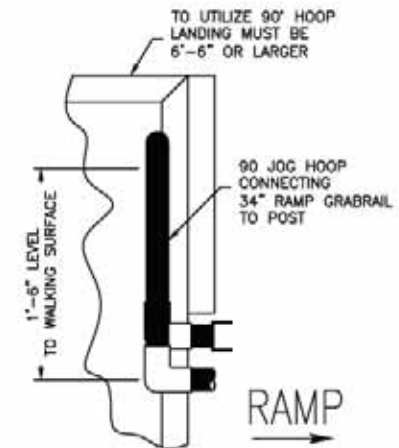
ELEV VIEW: 34 VP/TL ALUMINUM ACCESS RAMP SYSTEM  
 NOTE: TO USE 34 VP/TL, MAX RUN OF RAMP SYSTEM=30'-0"



1 UPPER/LOWER HOOP DETAIL  
 2 34VP RAMP HANDRAIL



2 UPPER JOG HOOP DETAIL  
 2 34VP RAMP HANDRAIL



3 UPPER 90° HOOP DETAIL  
 2 34VP RAMP HANDRAIL (OPTIONAL)

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 PHONE: 1-800-948-3868 FAX: 1-800-948-0218

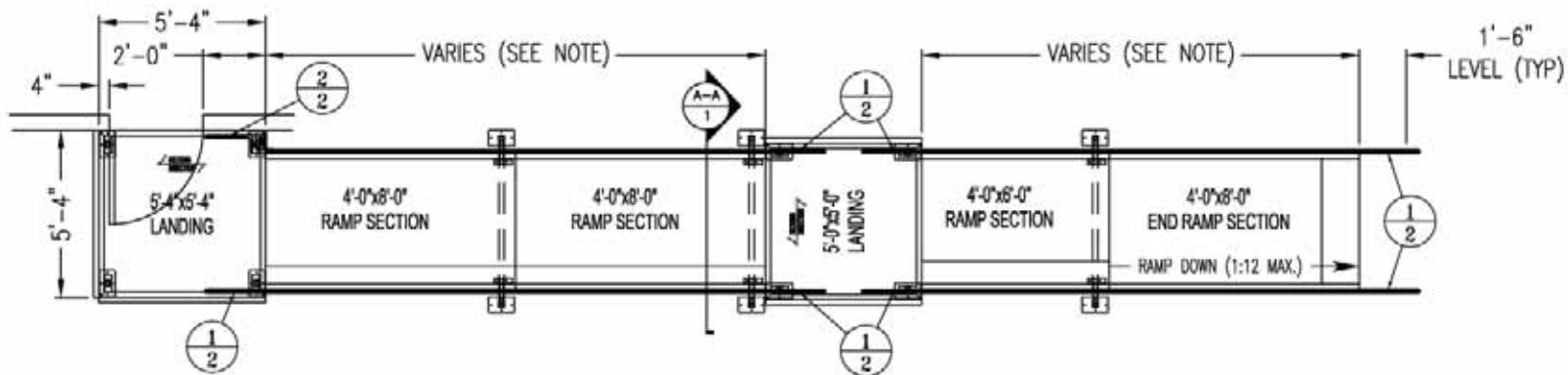
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 6699 S.R. 21  
 Keystone Heights, Florida 32856  
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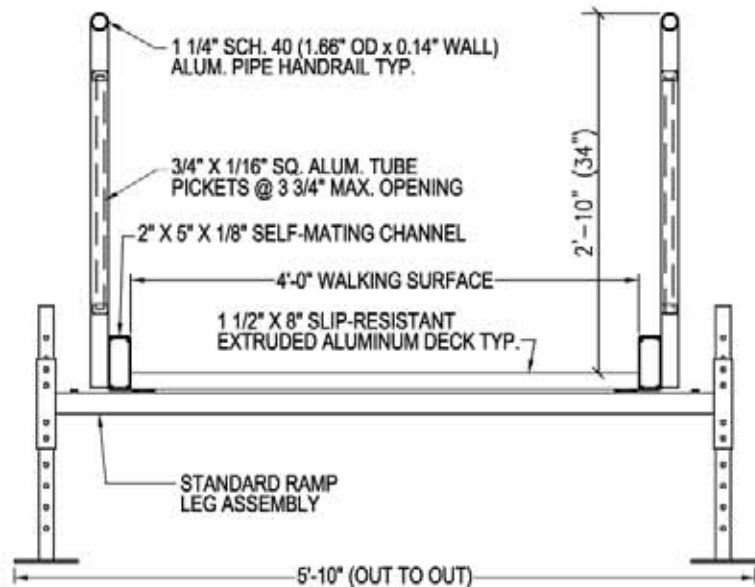
UNIVERSAL RAMP SYSTEM  
 ALUMINUM ACCESS RAMP SYSTEM  
 WITH 34VP VERTICAL POCKET CURVED RAILS

2004  
 SALES URS  
 SALES URS  
 PLM  
 SHEET NUMBER  
 34VP-90-2



PLAN VIEW: 34 VP/TL ALUMINUM ACCESS RAMP SYSTEM

NOTE: TO USE 34 VP or TL, MAX RUN OF ENTIRE RAMP SYSTEM CANNOT EXCEED 30'-0"



**A-A** DETAIL  
1 34" VP/TL RAMP CROSS SECTION  
SCALE: 3/4" = 1'-0"

**GENERAL NOTES:**

1. ALUMINUM RAMP, LANDING AND STAIR SECTIONS SHALL BE A RIGID, FREE-SPAN DESIGN.
2. DESIGN OF THE ALUMINUM STRUCTURES SHALL CONFORM TO THE CURRENT EDITION OF THE ALUMINUM ASSOCIATION SPECIFICATIONS AND GUIDELINES FOR ALUMINUM STRUCTURES.
3. ALL ALUMINUM CONSTRUCTION USING 6000 SERIES ALUMINUM ALLOYS. STRUCTURAL MEMBERS TO BE 6061-T6 AND 6063-T6 ALUMINUM ALLOY.
4. ALUMINUM WILL BE STANDARD MILL FINISH UNLESS OTHERWISE NOTED.
5. WELDING SHALL BE IN ACCORDANCE WITH ANSI/AWS D1.2-97 GAS METAL ARC WELDING (GMAW) PROCESS BY EXPERIENCED OPERATORS.
6. ALL FASTENERS TO BE 18-8 (SERIES 304) STAINLESS STEEL UNLESS OTHERWISE NOTED.
7. LANDING, RAMP AND STAIR SECTIONS ARE TO BE ENGINEERED FOR A 100 PSF LIVE LOAD.
8. LANDING AND RAMP WALKING SURFACES SHALL BE DESIGNED FOR A MINIMUM CONCENTRATED VERTICAL LOAD OF 300 LBS APPLIED EVENLY OVER A 12" x 12" AREA. STAIR TREAD SHALL BE DESIGNED FOR A MINIMUM CONCENTRATED VERTICAL LOAD OF 300 LBS APPLIED EVENLY OVER A 4 INCH SQUARE AREA.
9. RAMP AND LANDING GUARDRAILS TO BE 42 INCH MINIMUM HEIGHT UNLESS OTHERWISE SPECIFIED. (34 AND 34 INCH TWO-LINE RAMP RAILS AND 34 AND 34 INCH VERTICAL PICKET RAMP RAILS AS WELL AS CUSTOM DESIGN RAMP RAILS AVAILABLE UPON REQUEST FOR SYSTEMS NO MORE THAN 30 INCHES ABOVE FINISHED GROUND LEVEL.)
10. GUARDRAILS SHALL BE DESIGNED AND CONSTRUCTED FOR A LOAD OF 50 PLF APPLIED HORIZONTALLY AT THE REQUIRED GUARDRAIL HEIGHT AND A SIMULTANEOUS LOAD OF 100 PLF APPLIED VERTICALLY DOWNWARD AT THE TOP OF THE GUARDRAIL.
11. HANDRAILS SHALL BE DESIGNED AND CONSTRUCTED FOR A LOAD OF 50 PLF APPLIED IN ANY DIRECTION.
12. HANDRAILS AND GUARDRAILS SHALL BE DESIGNED FOR A CONCENTRATED LOAD OF 200 LB APPLIED AT ANY POINT AND IN ANY DIRECTION.
13. GUARDRAILS SHALL BE DESIGNED SO THAT A 4 (FOUR) INCH SPHERE CANNOT PASS THROUGH ANY OPENING IN THE RAIL.
14. DECK SURFACE SHALL BE A SLIP RESISTANT, EXTRUDED ALUMINUM DECKING WITH A TRIPLE I-BEAM, SELF-MATING DESIGN.
15. ALL SURFACES, MEMBERS AND THEIR WELDED JOINTS SHALL BE SMOOTH AND FREE FROM SHARP OR JAGGED EDGES.
16. ALL DESIGNS SHOWN HEREIN ARE SUBJECT TO CHANGE PENDING FIELD VERIFICATION OF EXISTING CONDITIONS.

EXISTING LAMP STRUCTURE WITH 34 VP/TL RAMP SYSTEM TO BE INSTALLED TO PROVIDE ACCESS TO THE EXISTING LAMP STRUCTURE. SEE SHEET 34VP-TL-INT-1 FOR DETAILS OF THE EXISTING LAMP STRUCTURE.

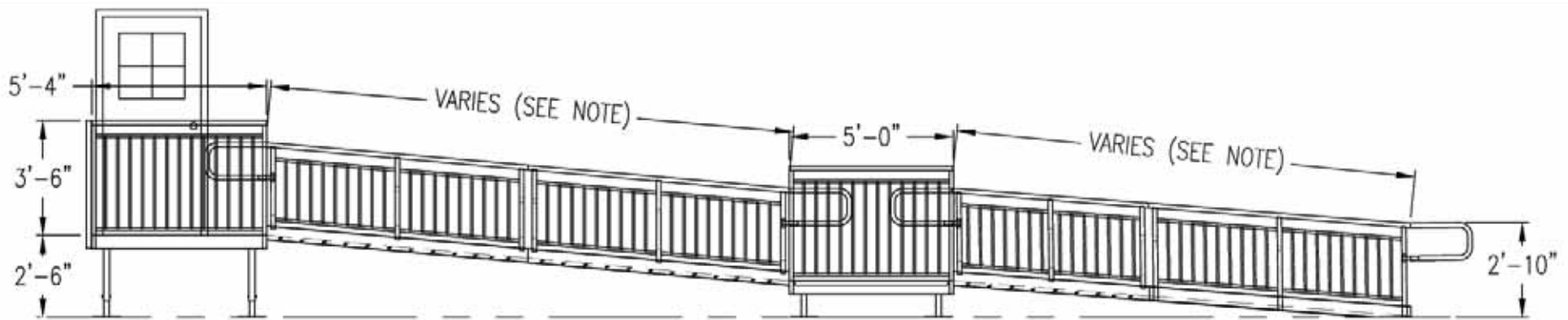
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6699 S.R. 21  
Key Largo Heights, Florida 32856  
Phone: 1(800)948-3868 Fax: 1(800)948-0218



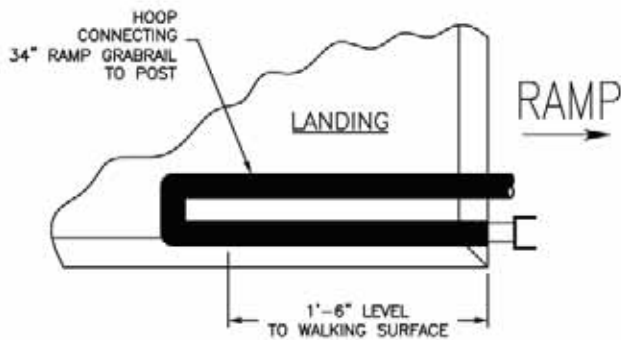
FOR QUOTE PURPOSES ONLY

UNIVERSAL RAMP SYSTEM  
ALUMINUM ACCESS RAMP SYSTEM  
WITH 34VP VERTICAL PICKET GUARD RAILS

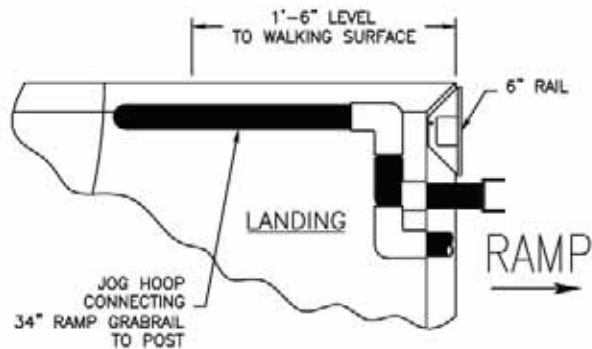
2004  
SALES URS  
SALES URS  
PLM  
SHEET NUMBER  
34VP-INT-1



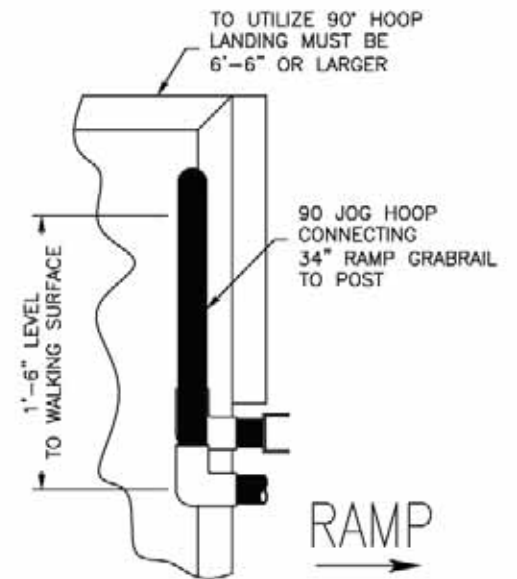
**ELEV VIEW:** 34 VP/TL ALUMINUM ACCESS RAMP SYSTEM  
 NOTE: TO USE 34 VP/TL, MAX RUN OF RAMP SYSTEM=30'-0"



1 UPPER/LOWER HOOP DETAIL  
 2 34VP RAMP HANDRAIL



2 UPPER JOG HOOP DETAIL  
 2 34VP RAMP HANDRAIL



3 UPPER 90° HOOP DETAIL  
 2 34VP RAMP HANDRAIL (OPTIONAL)

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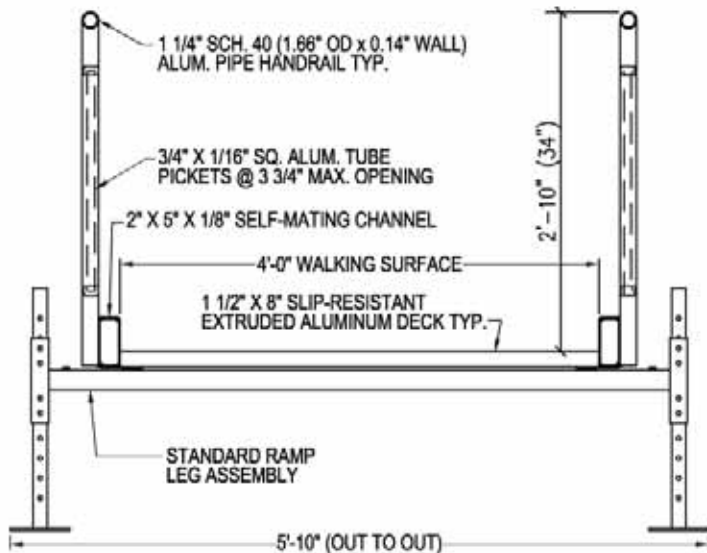
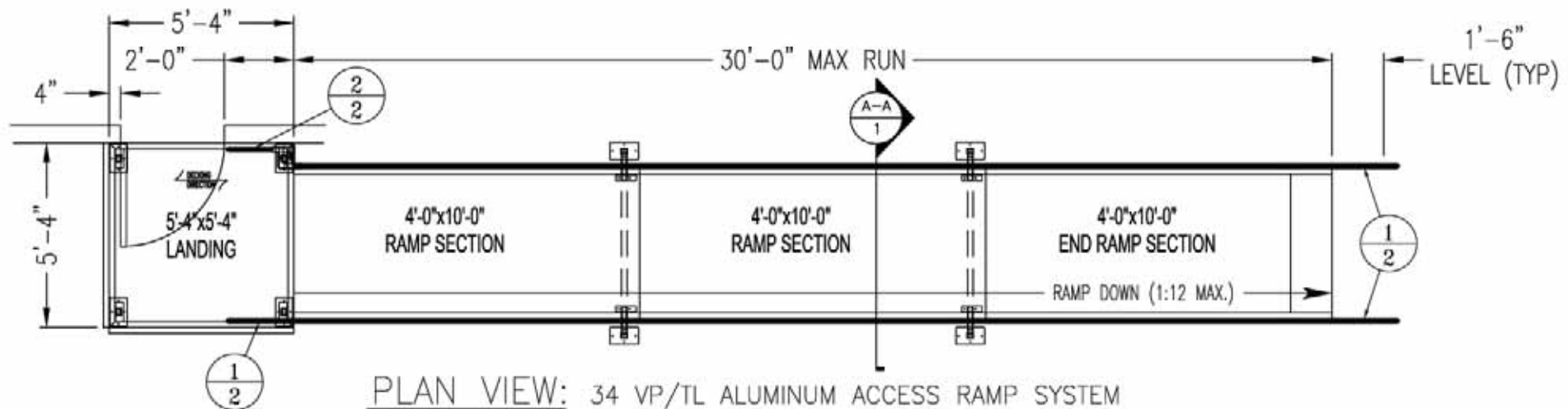
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UNIVERSAL RAMP SYSTEM  
 ALUMINUM ACCESS RAMP SYSTEM  
 WITH 34VP VERTICAL POCKET GUARD RAILS

2004  
 SALES URS  
 SALES URS  
 FILM  
 SHEET NUMBER  
 34VP-INT-2



**A-A**  
1  
**DETAIL**  
34" VP/TL RAMP CROSS SECTION  
SCALE: 3/4" = 1'-0"

**GENERAL NOTES:**

1. ALUMINUM RAMP, LANDING AND STAIR SECTIONS SHALL BE A RIGID, FREE-SPAN DESIGN.
2. DESIGN OF THE ALUMINUM STRUCTURES SHALL CONFORM TO THE CURRENT EDITION OF **THE ALUMINUM ASSOCIATION SPECIFICATIONS AND GUIDELINES FOR ALUMINUM STRUCTURES**.
3. ALL ALUMINUM CONSTRUCTION USING 6000 SERIES ALUMINUM ALLOYS. STRUCTURAL MEMBERS TO BE 6061-T6 AND 6063-T6 ALUMINUM ALLOY.
4. ALUMINUM WILL BE STANDARD MILL FINISH UNLESS OTHERWISE NOTED.
5. WELDING SHALL BE IN ACCORDANCE WITH ANSI/AWS D1.2-97 GAS METAL ARC WELDING (GMAW) PROCESS BY EXPERIENCED OPERATORS.
6. ALL FASTENERS TO BE 18-8 (SERIES 304) STAINLESS STEEL UNLESS OTHERWISE NOTED.
7. LANDING, RAMP AND STAIR SECTIONS ARE TO BE ENGINEERED FOR A 100 PSF LIVE LOAD.
8. LANDING AND RAMP WALKING SURFACES SHALL BE DESIGNED FOR A MINIMUM CONCENTRATED VERTICAL LOAD OF 300 LBS APPLIED EVENLY OVER A 12" x 12" AREA. STAIR TREAD SHALL BE DESIGNED FOR A MINIMUM CONCENTRATED VERTICAL LOAD OF 300 LBS APPLIED EVENLY OVER A 4 INCH SQUARE AREA.
9. RAMP AND LANDING GUARDRAILS TO BE 42 INCH MINIMUM HEIGHT UNLESS OTHERWISE SPECIFIED. (34 AND 34 INCH TWO-LINE RAMP RAILS AND 34 AND 34 INCH VERTICAL PICKET RAMP RAILS AS WELL AS CUSTOM DESIGN RAMP RAILS AVAILABLE UPON REQUEST FOR SYSTEMS NO MORE THAN 30 INCHES ABOVE FINISHED GROUND LEVEL.)
10. GUARDRAILS SHALL BE DESIGNED AND CONSTRUCTED FOR A LOAD OF 50 PLF APPLIED HORIZONTALLY AT THE REQUIRED GUARDRAIL HEIGHT AND A SIMULTANEOUS LOAD OF 100 PLF APPLIED VERTICALLY DOWNWARD AT THE TOP OF THE GUARDRAIL.
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15. ALL SURFACES, MEMBERS AND THEIR WELDED JOINTS SHALL BE SMOOTH AND FREE FROM SHARP OR JAGGED EDGES.
16. ALL DESIGNS SHOWN HEREIN ARE SUBJECT TO CHANGE PENDING FIELD VERIFICATION OF EXISTING CONDITIONS.

DESIGN AND CONSTRUCTION SHALL BE IN ACCORDANCE WITH THE CURRENT EDITION OF THE ALUMINUM ASSOCIATION SPECIFICATIONS AND GUIDELINES FOR ALUMINUM STRUCTURES.

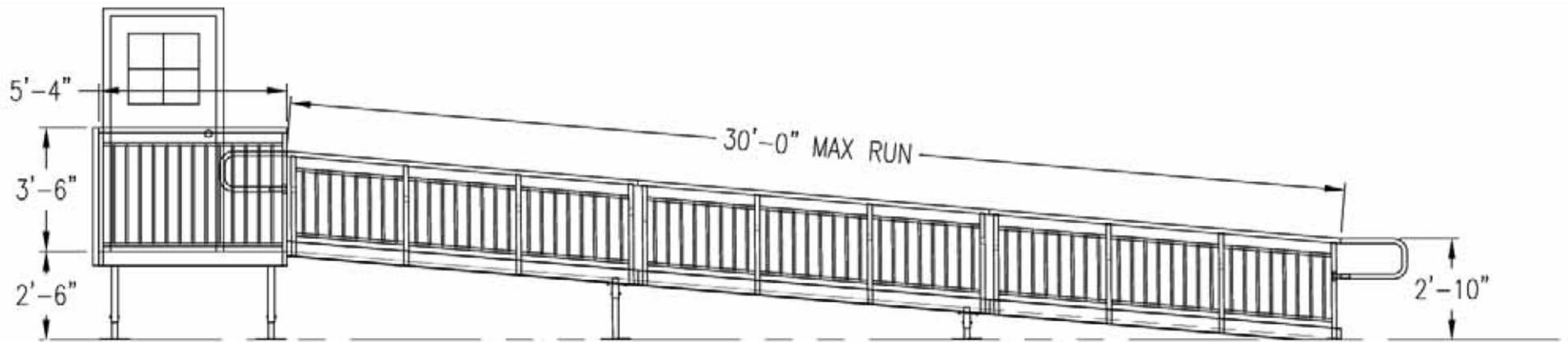
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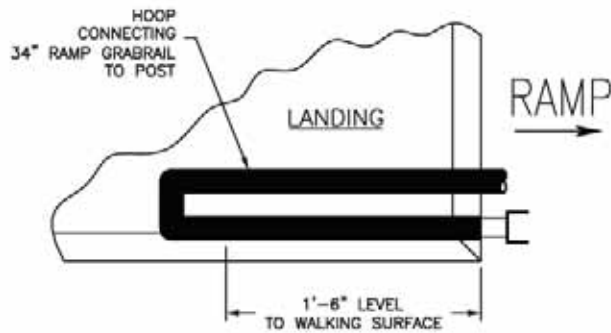
**FOR QUOTE PURPOSES ONLY**

UNIVERSAL RAMP SYSTEM  
 ALUMINUM ACCESS RAMP SYSTEM  
 WITH 34" VERTICAL PICKET GUARD RAILS

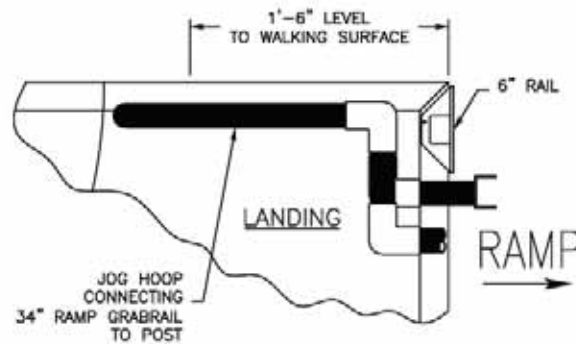
2004  
 SALES URS  
 SALES URS  
 PLM  
 SHEET NUMBER  
 34-ST-1



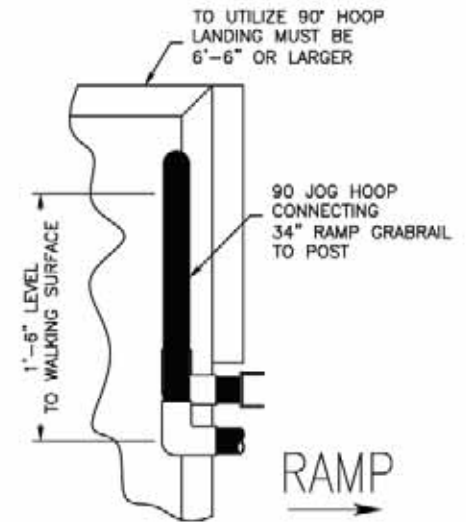
ELEVATION VIEW: 34 VP/TL ALUMINUM ACCESS RAMP SYSTEM



1 UPPER/LOWER HOOP DETAIL  
2 34VP RAMP HANDRAIL



2 UPPER JOG HOOP DETAIL  
2 34VP RAMP HANDRAIL



3 UPPER 90° HOOP DETAIL  
2 34VP RAMP HANDRAIL (OPTIONAL)

SEE SPECIFICATIONS AND DRAWINGS FOR ALL MATERIALS AND FINISHES. ALL DIMENSIONS ARE TO FACE UNLESS OTHERWISE NOTED. THIS DRAWING IS THE PROPERTY OF REDD TEAM MANUFACTURING, INC. AND IS TO BE USED ONLY FOR THE PROJECT AND LOCATION SPECIFICALLY IDENTIFIED ON THIS DRAWING.

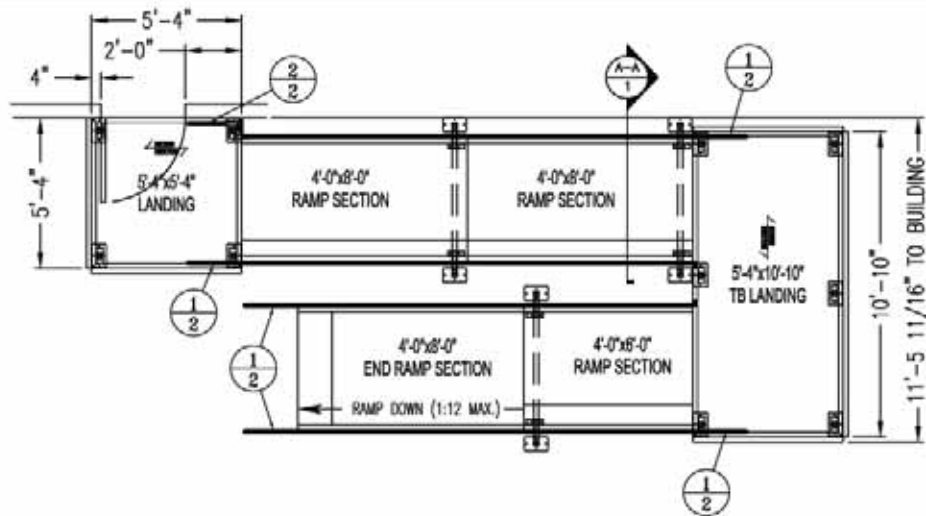
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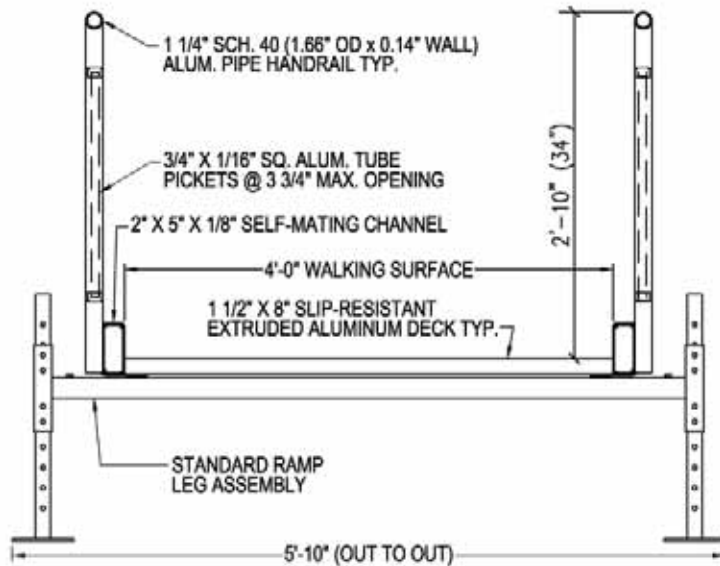
UNIVERSAL RAMP SYSTEM  
ALUMINUM ACCESS RAMP SYSTEM  
WITH 34VP VERTICAL POCKET GUARD RAILS

2004  
SALES URS  
SALES URS  
PLM  
SHEET NUMBER  
34VP-ST-2



**PLAN VIEW: 34 VP/TL ALUMINUM ACCESS RAMP SYSTEM**

**NOTE:** TO USE 34 VP or TL, MAX RUN OF ENTIRE RAMP SYSTEM CANNOT EXCEED 30'-0"



**A-A DETAIL**  
**1** 34" VP/TL RAMP CROSS SECTION  
 SCALE: 3/4" = 1'-0"

**GENERAL NOTES:**

1. ALUMINUM RAMP, LANDING AND STAIR SECTIONS SHALL BE A RIGID, FREE-SPAN DESIGN.
2. DESIGN OF THE ALUMINUM STRUCTURES SHALL CONFORM TO THE CURRENT EDITION OF **THE ALUMINUM ASSOCIATION SPECIFICATIONS AND GUIDELINES FOR ALUMINUM STRUCTURES**.
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6. ALL FASTENERS TO BE 18-8 (SERIES 304) STAINLESS STEEL UNLESS OTHERWISE NOTED.
7. LANDING, RAMP AND STAIR SECTIONS ARE TO BE ENGINEERED FOR A 100 PSF LIVE LOAD.
8. LANDING AND RAMP WALKING SURFACES SHALL BE DESIGNED FOR A MINIMUM CONCENTRATED VERTICAL LOAD OF 300 LBS APPLIED EVENLY OVER A 12" x 12" AREA. STAIR TREAD SHALL BE DESIGNED FOR A MINIMUM CONCENTRATED VERTICAL LOAD OF 300 LBS APPLIED EVENLY OVER A 4 INCH SQUARE AREA.
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16. ALL DESIGNS SHOWN HEREIN ARE SUBJECT TO CHANGE PENDING FIELD VERIFICATION OF EXISTING CONDITIONS.

EXISTING LAW SPECIFICS WITH THIS PLAN SHALL BE PROVIDED TO THE USER. THE USER SHALL BE RESPONSIBLE FOR OBTAINING ALL NECESSARY PERMITS AND APPROVALS FROM ALL APPLICABLE AGENCIES. THE USER SHALL BE RESPONSIBLE FOR OBTAINING ALL NECESSARY PERMITS AND APPROVALS FROM ALL APPLICABLE AGENCIES.

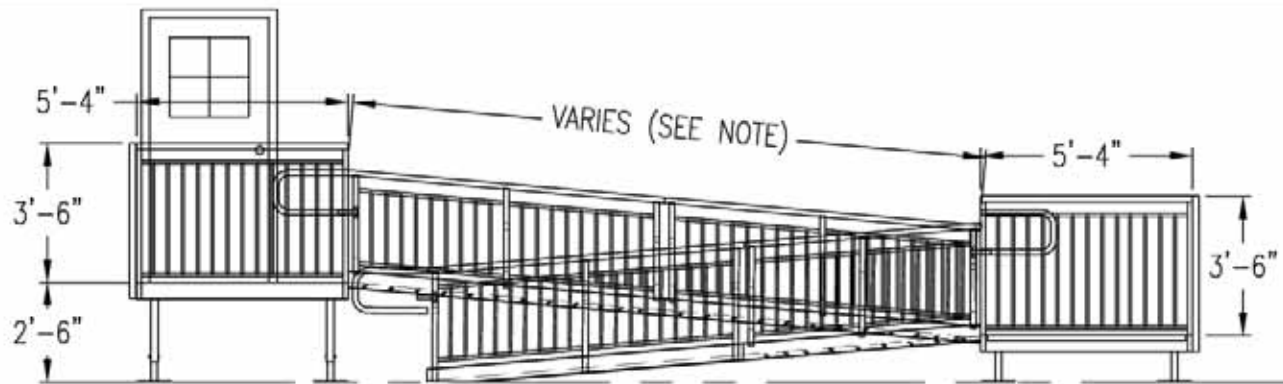
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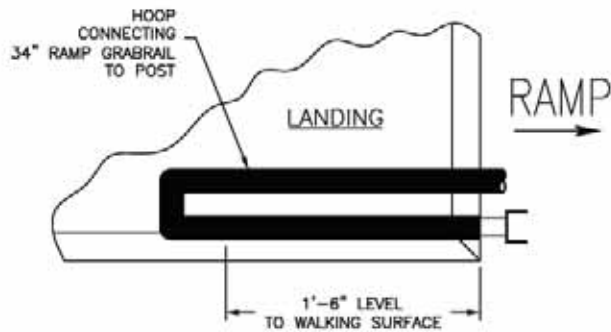
FOR QUOTE PURPOSES ONLY

UNIVERSAL RAMP SYSTEM  
 ALUMINUM ACCESS RAMP SYSTEM  
 WITH 34" VERTICAL PICKET GUARD RAILS

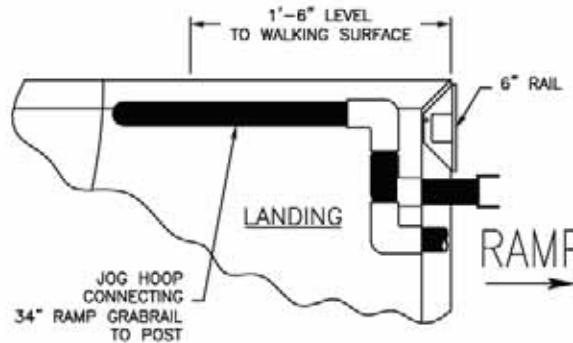
2004  
 SALES URS  
 SALES URS  
 PLM  
 SHEET NUMBER  
 34VP-TB-



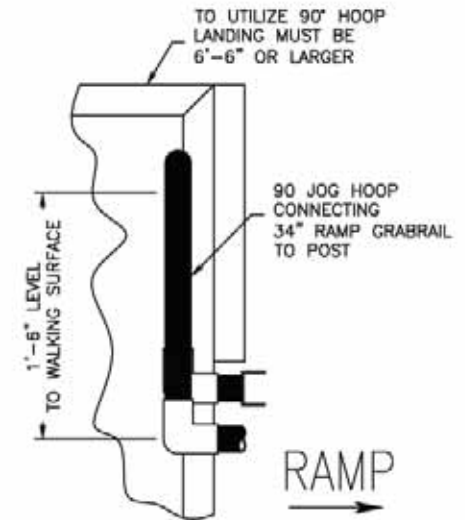
**ELEV VIEW:** 34 VP/TL ALUMINUM ACCESS RAMP SYSTEM  
 NOTE: TO USE 34 VP/TL, MAX RUN OF RAMP SYSTEM=30'-0"



1 UPPER/LOWER HOOP DETAIL  
 2 34VP RAMP HANDRAIL



2 UPPER JOG HOOP DETAIL  
 2 34VP RAMP HANDRAIL



3 UPPER 90° HOOP DETAIL  
 2 34VP RAMP HANDRAIL (OPTIONAL)

SEE INSTRUCTIONS WITH THIS UNIT  
 ALL RIGHTS RESERVED BY REDD TEAM  
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 KEYSTONE HEIGHTS, FLORIDA 32856  
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FOR QUOTE  
 PURPOSES ONLY

UNIVERSAL RAMP SYSTEM  
 ALUMINUM ACCESS RAMP SYSTEM  
 WITH 34VP VERTICAL POCKET GUARD RAILS

2004  
 SALES URS  
 SALES URS

PLM

SHEET NUMBER  
 34VP-TB-2