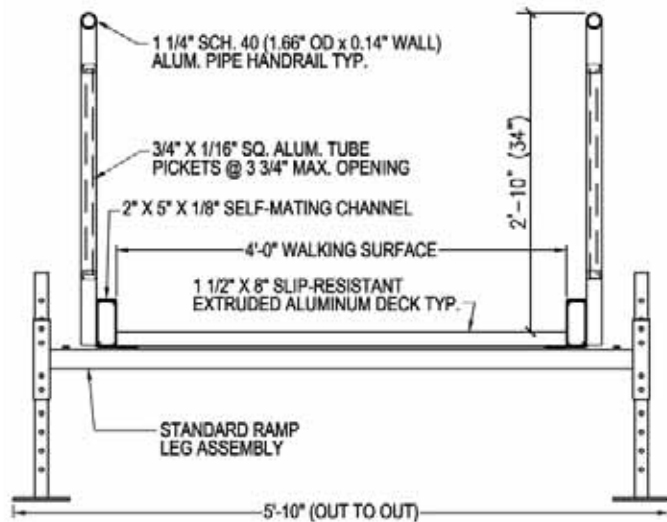


PLAN VIEW: 34 VP/TL ALUMINUM ACCESS RAMP SYSTEM

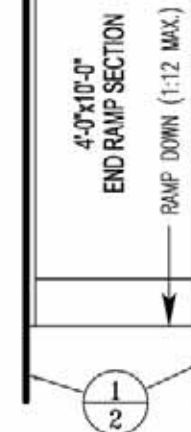
NOTE: TO USE 34 VP or TL, MAX RUN OF ENTIRE RAMP SYSTEM CANNOT EXCEED 30'-0"



A-A  
1  
DETAIL  
34" VP/TL RAMP CROSS SECTION  
SCALE: 3/4"=1'-0"

#### GENERAL NOTES:

- ALUMINUM RAMP, LANDING AND STAIR SECTIONS SHALL BE A RIGID, FREE-SPAN DESIGN.
- DESIGN OF THE ALUMINUM STRUCTURES SHALL CONFORM TO THE CURRENT EDITION OF THE ALUMINUM ASSOCIATION SPECIFICATIONS AND GUIDELINES FOR ALUMINUM STRUCTURES.
- ALL ALUMINUM CONSTRUCTION USING 6000 SERIES ALUMINUM ALLOYS. STRUCTURAL MEMBERS TO BE 6061-T6 AND 6063-T6 ALUMINUM ALLOY.
- ALUMINUM WILL BE STANDARD MILL FINISH UNLESS OTHERWISE NOTED.
- WELDING SHALL BE IN ACCORDANCE WITH ANSI/AWS D1.2-97 GAS METAL ARC WELDING (GMAW) PROCESS BY EXPERIENCED OPERATORS.
- ALL FASTENERS TO BE 16-8 (SERIES 304) STAINLESS STEEL UNLESS OTHERWISE NOTED.
- LANDING, RAMP AND STAIR SECTIONS ARE TO BE ENGINEERED FOR A 100 PSF LIVE LOAD.
- LANDING AND RAMP WALKING SURFACES SHALL BE DESIGNED FOR A MINIMUM CONCENTRATED VERTICAL LOAD OF 300 LBS APPLIED EVENLY OVER A 12" x 12" AREA. STAIR TREAD SHALL BE DESIGNED FOR A MINIMUM CONCENTRATED VERTICAL LOAD OF 300 LBS APPLIED EVENLY OVER A 4 INCH SQUARE AREA.
- RAMP AND LANDING GUARDRAILS TO BE 42 INCH MINIMUM HEIGHT UNLESS OTHERWISE SPECIFIED. (34 AND 34 INCH TWO-LINE RAMP RAILS AND 34 AND 34 INCH VERTICAL PICKET RAMP RAILS AS WELL AS CUSTOM DESIGN RAMP RAILS AVAILABLE UPON REQUEST FOR SYSTEMS NO MORE THAN 30 INCHES ABOVE FINISHED GROUND LEVEL.)
- GUARDRAILS SHALL BE DESIGNED AND CONSTRUCTED FOR A LOAD OF 50 PLF APPLIED HORIZONTALLY AT THE REQUIRED GUARDRAIL HEIGHT AND A SIMULTANEOUS LOAD OF 100 PLF APPLIED VERTICALLY DOWNWARD AT THE TOP OF THE GUARDRAIL.
- HANDRAILS SHALL BE DESIGNED AND CONSTRUCTED FOR A LOAD OF 50 PLF APPLIED IN ANY DIRECTION.
- HANDRAILS AND GUARDRAILS SHALL BE DESIGNED FOR A CONCENTRATED LOAD OF 200 LB APPLIED AT ANY POINT AND IN ANY DIRECTION.
- GUARDRAILS SHALL BE DESIGNED SO THAT A 4 (FOUR) INCH SPHERE CANNOT PASS THROUGH ANY OPENING IN THE RAIL.
- DECK SURFACE SHALL BE A SLIP RESISTANT, EXTRUDED ALUMINUM DECKING WITH A TRIPLE I-BEAM, SELF-MATING DESIGN.
- ALL SURFACES, MEMBERS AND THEIR WELDED JOINTS SHALL BE SMOOTH AND FREE FROM SHARP OR JAGGED EDGES.
- ALL DESIGNS SHOWN HEREIN ARE SUBJECT TO CHANGE PENDING FIELD VERIFICATION OF EXISTING CONDITIONS.



SEE PLAN FOR DIMENSIONS AND NOTES  
ALL DIMENSIONS UNLESS OTHERWISE NOTED  
ARE IN INCHES AND DECIMALS THEREOF  
UNLESS OTHERWISE SPECIFIED  
DRAWN BY: J. H. HARRIS, INC.  
CHECKED BY: J. H. HARRIS, INC.  
DATE: 11/11/04

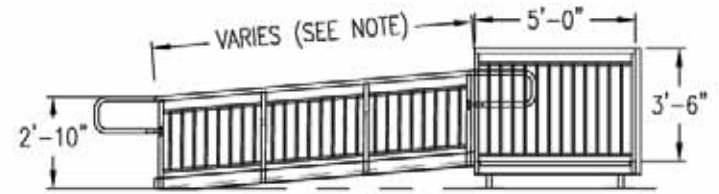
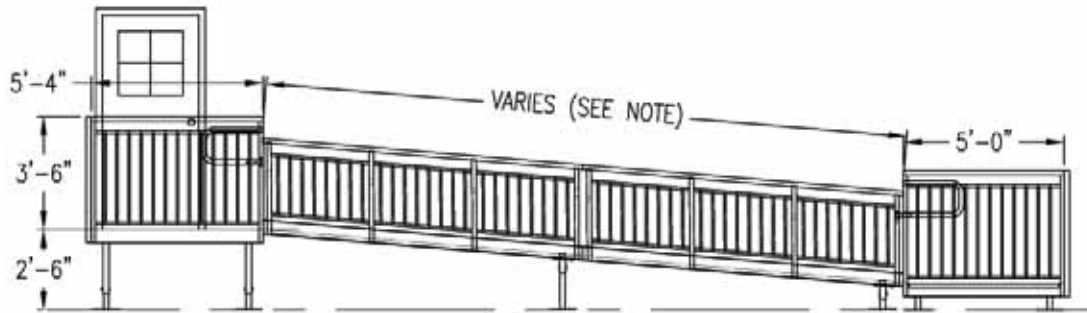
REDD Team Manufacturing, Inc.  
A Division of Alcoa Extrusions, Inc.  
6599 S.R. 21  
Keyport Heights, Florida 32856  
Phone: 1(800)948-3868 Fax: 1(352)473-0215



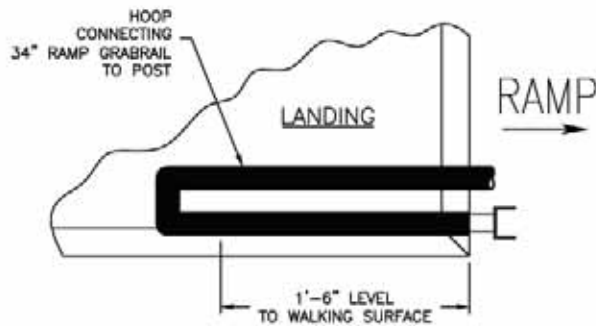
FOR QUOTE  
PURPOSES ONLY

UNIVERSAL RAMP SYSTEM  
ALUMINUM ACCESS RAMP SYSTEM  
WITH 34VP VERTICAL PICKET GUARD RAILS

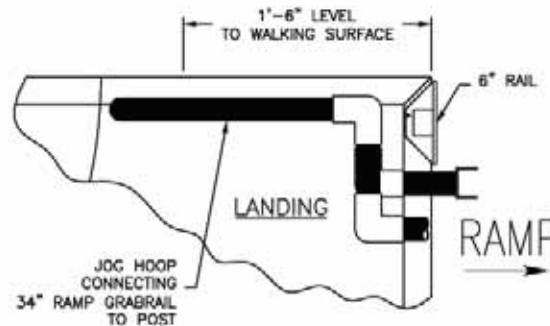
2004  
SALES URS  
SALES URS  
PLM  
SHEET NUMBER  
34VP-90-



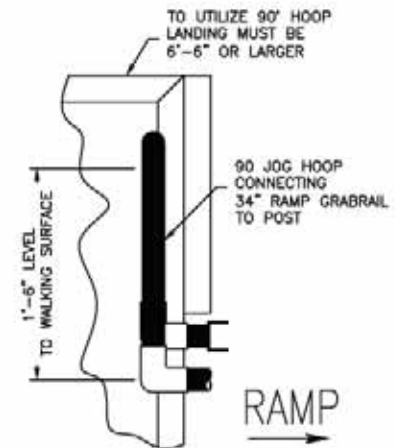
ELEV VIEW: 34 VP/TL ALUMINUM ACCESS RAMP SYSTEM  
 NOTE: TO USE 34 VP/TL, MAX RUN OF RAMP SYSTEM=30'-0"



1 UPPER/LOWER HOOP DETAIL  
 2 34VP RAMP HANDRAIL



2 UPPER JOG HOOP DETAIL  
 2 34VP RAMP HANDRAIL



3 UPPER 90° HOOP DETAIL  
 2 34VP RAMP HANDRAIL (OPTIONAL)

CRITICAL LIFE SAFETY CODES SHALL APPLY TO ALL PRODUCTS OF REDD TEAM. A DIVISION OF ALICE EXTRUSIONS, INC. KEYSTONE HEIGHTS, FLORIDA 32856. PHONE: 1-800-948-3868 FAX: 1-800-948-0218

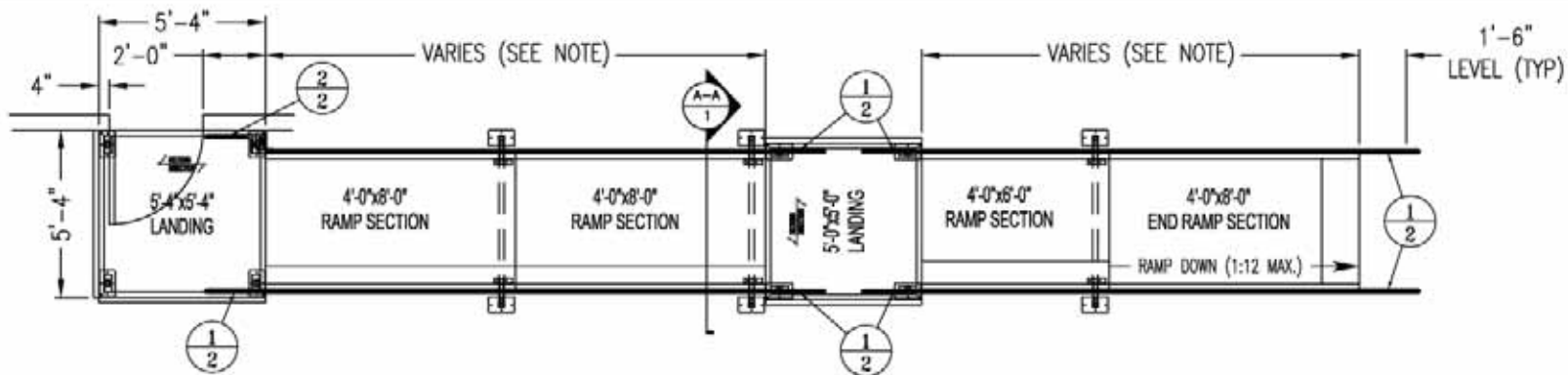
REDD Team Manufacturing, Inc. A Division of Alice Extrusions, Inc. 6699 S.R. 21 Keystone Heights, Florida 32856 Phone: 1-800-948-3868 Fax: 1-800-948-0218



FOR QUOTE PURPOSES ONLY

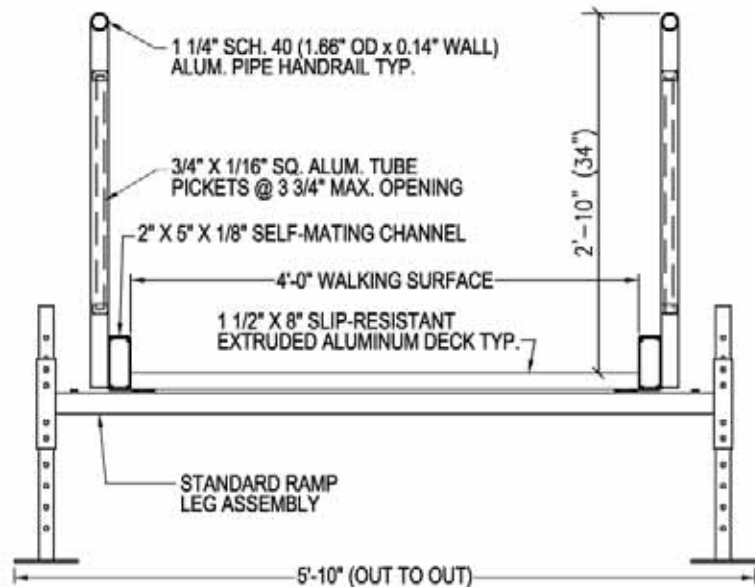
UNIVERSAL RAMP SYSTEM  
 ALUMINUM ACCESS RAMP SYSTEM  
 WITH 34VP VERTICAL POCKET CURVED RAILS

2004  
 SALES URS  
 SALES URS  
 PLM  
 SHEET NUMBER  
 34VP-90-2



PLAN VIEW: 34 VP/TL ALUMINUM ACCESS RAMP SYSTEM

NOTE: TO USE 34 VP or TL, MAX RUN OF ENTIRE RAMP SYSTEM CANNOT EXCEED 30'-0"



A-A  
1  
DETAIL  
34" VP/TL RAMP CROSS SECTION  
SCALE: 3/4" = 1'-0"

### GENERAL NOTES:

- ALUMINUM RAMP, LANDING AND STAIR SECTIONS SHALL BE A RIGID, FREE-SPAN DESIGN.
- DESIGN OF THE ALUMINUM STRUCTURES SHALL CONFORM TO THE CURRENT EDITION OF THE ALUMINUM ASSOCIATION SPECIFICATIONS AND GUIDELINES FOR ALUMINUM STRUCTURES.
- ALL ALUMINUM CONSTRUCTION USING 6000 SERIES ALUMINUM ALLOYS. STRUCTURAL MEMBERS TO BE 6061-T6 AND 6063-T6 ALUMINUM ALLOY.
- ALUMINUM WILL BE STANDARD MILL FINISH UNLESS OTHERWISE NOTED.
- WELDING SHALL BE IN ACCORDANCE WITH ANSI/AWS D1.2-97 GAS METAL ARC WELDING (GMAW) PROCESS BY EXPERIENCED OPERATORS.
- ALL FASTENERS TO BE 18-8 (SERIES 304) STAINLESS STEEL UNLESS OTHERWISE NOTED.
- LANDING, RAMP AND STAIR SECTIONS ARE TO BE ENGINEERED FOR A 100 PSF LIVE LOAD.
- LANDING AND RAMP WALKING SURFACES SHALL BE DESIGNED FOR A MINIMUM CONCENTRATED VERTICAL LOAD OF 300 LBS APPLIED EVENLY OVER A 12" x 12" AREA. STAIR TREAD SHALL BE DESIGNED FOR A MINIMUM CONCENTRATED VERTICAL LOAD OF 300 LBS APPLIED EVENLY OVER A 4 INCH SQUARE AREA.
- RAMP AND LANDING GUARDRAILS TO BE 42 INCH MINIMUM HEIGHT UNLESS OTHERWISE SPECIFIED. (34 AND 34 INCH TWO-LINE RAMP RAILS AND 34 AND 34 INCH VERTICAL PICKET RAMP RAILS AS WELL AS CUSTOM DESIGN RAMP RAILS AVAILABLE UPON REQUEST FOR SYSTEMS NO MORE THAN 30 INCHES ABOVE FINISHED GROUND LEVEL.)
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- HANDRAILS SHALL BE DESIGNED AND CONSTRUCTED FOR A LOAD OF 50 PLF APPLIED IN ANY DIRECTION.
- HANDRAILS AND GUARDRAILS SHALL BE DESIGNED FOR A CONCENTRATED LOAD OF 200 LB APPLIED AT ANY POINT AND IN ANY DIRECTION.
- GUARDRAILS SHALL BE DESIGNED SO THAT A 4 (FOUR) INCH SPHERE CANNOT PASS THROUGH ANY OPENING IN THE RAIL.
- DECK SURFACE SHALL BE A SLIP RESISTANT, EXTRUDED ALUMINUM DECKING WITH A TRIPLE I-BEAM, SELF-MATING DESIGN.
- ALL SURFACES, MEMBERS AND THEIR WELDED JOINTS SHALL BE SMOOTH AND FREE FROM SHARP OR JAGGED EDGES.
- ALL DESIGNS SHOWN HEREIN ARE SUBJECT TO CHANGE PENDING FIELD VERIFICATION OF EXISTING CONDITIONS.

EXISTING LINE INDICATES EXIST. DIM. ALL DIMENSIONS UNLESS OTHERWISE NOTED SHALL BE IN FEET AND INCHES. DIMENSIONS SHALL BE TO FACE UNLESS OTHERWISE NOTED. DIMENSIONS TO FACE UNLESS OTHERWISE NOTED.

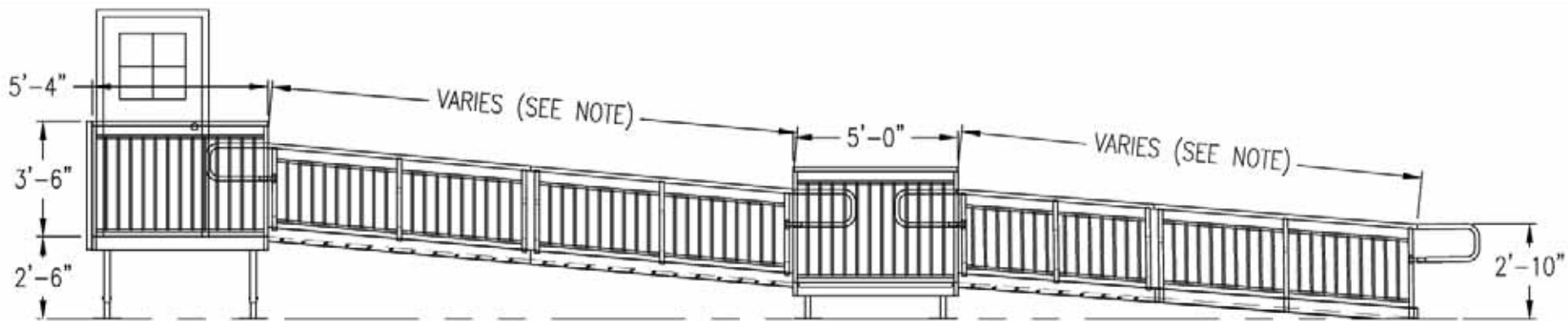
REDD Team Manufacturing, Inc.  
A Division of Alcece Extrusions, Inc.  
6699 S.R. 21  
Key Largo Heights, Florida 32856  
Phone: 1(800)948-3868 Fax: 1(305)943-0218

REDD Team Manufacturing, Inc.

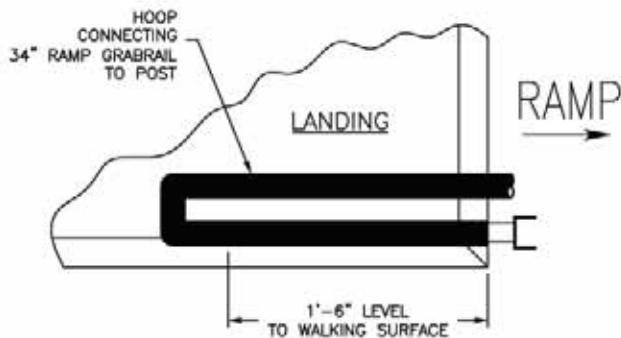
FOR QUOTE PURPOSES ONLY

UNIVERSAL RAMP SYSTEM  
ALUMINUM ACCESS RAMP SYSTEM  
WITH 3/4" VERTICAL PICKET GUARD RAILS

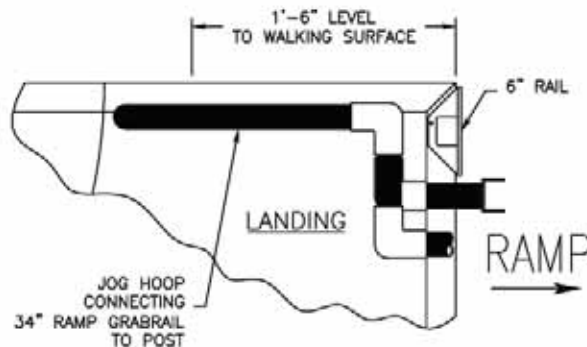
2004  
SALES URS  
SALES URS  
PLM  
SHEET NUMBER  
34VP-INT-1



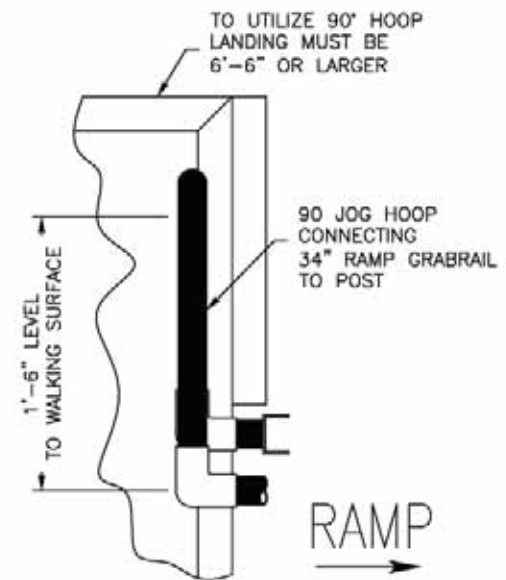
**ELEV VIEW:** 34 VP/TL ALUMINUM ACCESS RAMP SYSTEM  
 NOTE: TO USE 34 VP/TL, MAX RUN OF RAMP SYSTEM=30'-0"



1 UPPER/LOWER HOOP DETAIL  
 2 34VP RAMP HANDRAIL



2 UPPER JOG HOOP DETAIL  
 2 34VP RAMP HANDRAIL



3 UPPER 90° HOOP DETAIL  
 2 34VP RAMP HANDRAIL (OPTIONAL)

SEE INSTRUCTIONS FOR USE  
 ALL RIGHTS RESERVED BY  
 REDD TEAM MANUFACTURING, INC.  
 6599 S.R. 21  
 KEYSTONE HEIGHTS, FLORIDA 32856  
 PHONE: 1-800-948-3868 FAX: 1-352-943-0218

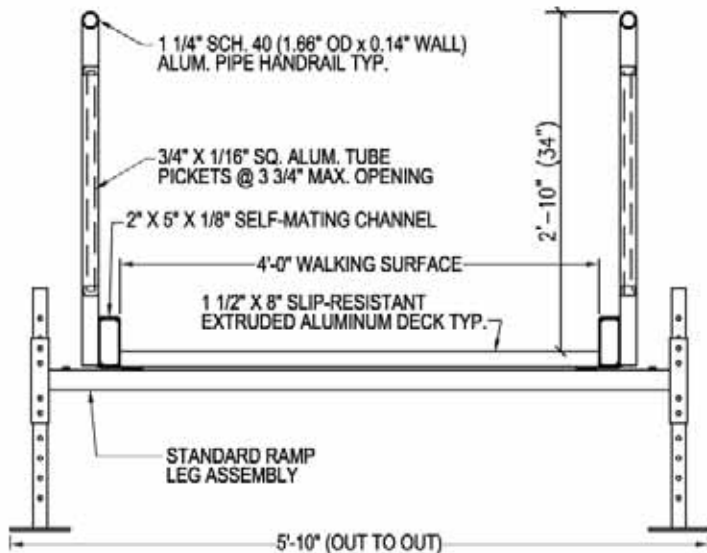
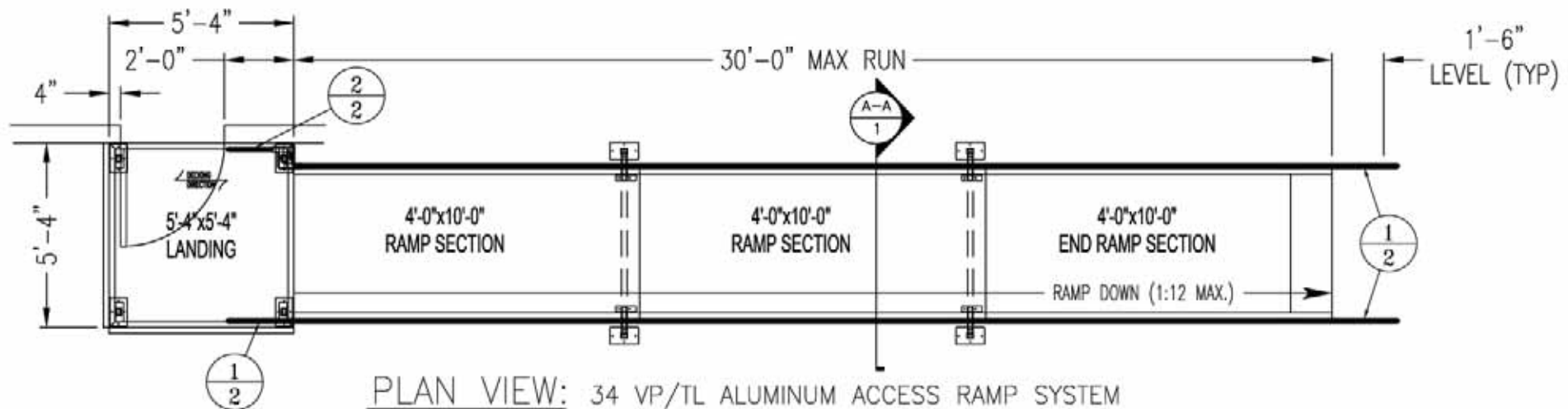
REDD Team Manufacturing, Inc.  
 A Division of Alcoa Extrusions, Inc.  
 6599 S.R. 21  
 Keystone Heights, Florida 32856  
 Phone: 1-800-948-3868 Fax: 1-352-943-0218



FOR QUOTE  
 PURPOSES ONLY

UNIVERSAL RAMP SYSTEM  
 ALUMINUM ACCESS RAMP SYSTEM  
 WITH 34VP VERTICAL POCKET GUARD RAILS

2004  
 SALES URS  
 SALES URS  
 FILM  
 SHEET NUMBER  
 34VP-INT-2



**A-A**  
**1** **DETAIL**  
34" VP/TL RAMP CROSS SECTION  
SCALE: 3/4" = 1'-0"

**GENERAL NOTES:**

1. ALUMINUM RAMP, LANDING AND STAIR SECTIONS SHALL BE A RIGID, FREE-SPAN DESIGN.
2. DESIGN OF THE ALUMINUM STRUCTURES SHALL CONFORM TO THE CURRENT EDITION OF **THE ALUMINUM ASSOCIATION SPECIFICATIONS AND GUIDELINES FOR ALUMINUM STRUCTURES**.
3. ALL ALUMINUM CONSTRUCTION USING 6000 SERIES ALUMINUM ALLOYS. STRUCTURAL MEMBERS TO BE 6061-T6 AND 6063-T6 ALUMINUM ALLOY.
4. ALUMINUM WILL BE STANDARD MILL FINISH UNLESS OTHERWISE NOTED.
5. WELDING SHALL BE IN ACCORDANCE WITH ANSI/AWS D1.2-97 GAS METAL ARC WELDING (GMAW) PROCESS BY EXPERIENCED OPERATORS.
6. ALL FASTENERS TO BE 18-8 (SERIES 304) STAINLESS STEEL UNLESS OTHERWISE NOTED.
7. LANDING, RAMP AND STAIR SECTIONS ARE TO BE ENGINEERED FOR A 100 PSF LIVE LOAD.
8. LANDING AND RAMP WALKING SURFACES SHALL BE DESIGNED FOR A MINIMUM CONCENTRATED VERTICAL LOAD OF 300 LBS APPLIED EVENLY OVER A 12" x 12" AREA. STAIR TREAD SHALL BE DESIGNED FOR A MINIMUM CONCENTRATED VERTICAL LOAD OF 300 LBS APPLIED EVENLY OVER A 4 INCH SQUARE AREA.
9. RAMP AND LANDING GUARDRAILS TO BE 42 INCH MINIMUM HEIGHT UNLESS OTHERWISE SPECIFIED. (34 AND 34 INCH TWO-LINE RAMP RAILS AND 34 AND 34 INCH VERTICAL PICKET RAMP RAILS AS WELL AS CUSTOM DESIGN RAMP RAILS AVAILABLE UPON REQUEST FOR SYSTEMS NO MORE THAN 30 INCHES ABOVE FINISHED GROUND LEVEL.)
10. GUARDRAILS SHALL BE DESIGNED AND CONSTRUCTED FOR A LOAD OF 50 PLF APPLIED HORIZONTALLY AT THE REQUIRED GUARDRAIL HEIGHT AND A SIMULTANEOUS LOAD OF 100 PLF APPLIED VERTICALLY DOWNWARD AT THE TOP OF THE GUARDRAIL.
11. HANDRAILS SHALL BE DESIGNED AND CONSTRUCTED FOR A LOAD OF 50 PLF APPLIED IN ANY DIRECTION.
12. HANDRAILS AND GUARDRAILS SHALL BE DESIGNED FOR A CONCENTRATED LOAD OF 200 LB APPLIED AT ANY POINT AND IN ANY DIRECTION.
13. GUARDRAILS SHALL BE DESIGNED SO THAT A 4 (FOUR) INCH SPHERE CANNOT PASS THROUGH ANY OPENING IN THE RAIL.
14. DECK SURFACE SHALL BE A SLIP RESISTANT, EXTRUDED ALUMINUM DECKING WITH A TRIPLE I-BEAM, SELF-MATING DESIGN.
15. ALL SURFACES, MEMBERS AND THEIR WELDED JOINTS SHALL BE SMOOTH AND FREE FROM SHARP OR JAGGED EDGES.
16. ALL DESIGNS SHOWN HEREIN ARE SUBJECT TO CHANGE PENDING FIELD VERIFICATION OF EXISTING CONDITIONS.

DESIGN AND CONSTRUCTION SHALL BE IN ACCORDANCE WITH THE CURRENT EDITION OF THE ALUMINUM ASSOCIATION SPECIFICATIONS AND GUIDELINES FOR ALUMINUM STRUCTURES.

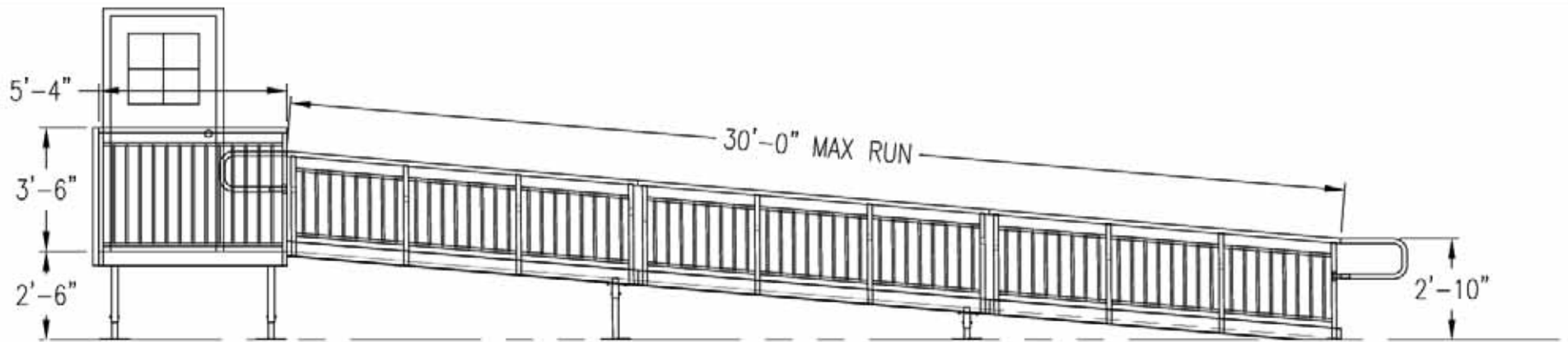
REDD Team Manufacturing, Inc.  
 A Division of Alcece Extrusions, Inc.  
 6699 S.R. 21  
 Keyport Heights, Florida 32856  
 Phone: 1-800-948-3868 Fax: 1-352-943-0218



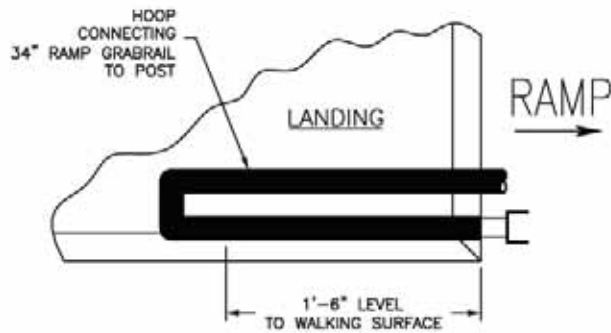
FOR QUOTE  
 PURPOSES ONLY

UNIVERSAL RAMP SYSTEM  
 ALUMINUM ACCESS RAMP SYSTEM  
 WITH 34" VERTICAL PICKET GUARD RAILS

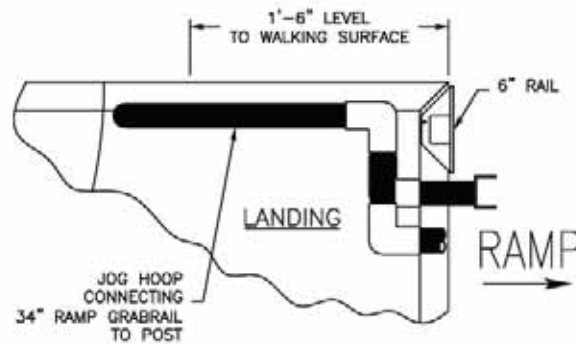
2004  
 SALES URS  
 SALES URS  
 PLM  
 SHEET NUMBER  
 34-ST-1



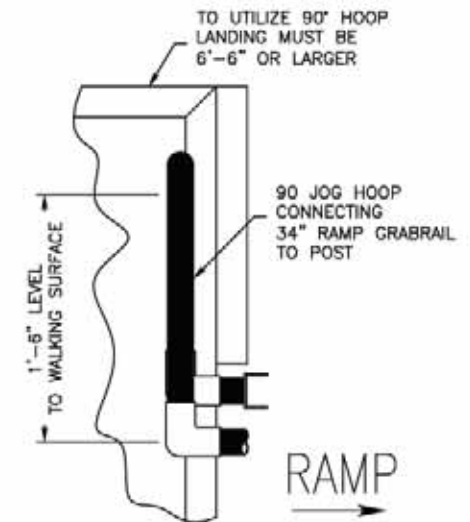
ELEVATION VIEW: 34 VP/TL ALUMINUM ACCESS RAMP SYSTEM



1 UPPER/LOWER HOOP DETAIL  
2 34VP RAMP HANDRAIL



2 UPPER JOG HOOP DETAIL  
2 34VP RAMP HANDRAIL



3 UPPER 90° HOOP DETAIL  
2 34VP RAMP HANDRAIL (OPTIONAL)

SEE THE FOLLOWING FOR THE  
A.L.T. AND IF PROVIDED BY  
THE MANUFACTURER OF THE  
A.L.T. IN THE STATE OF  
FLORIDA, THE MANUFACTURER  
OF THE A.L.T. SHALL BE  
CONSIDERED TO BE THE  
DESIGNER OF THE A.L.T.

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A Division of Alcoa Extrusions, Inc.  
6699 S.R. 21  
Keyport Heights, Florida 32856  
Phone: 1-800-948-3868 Fax: 1-352-943-0218

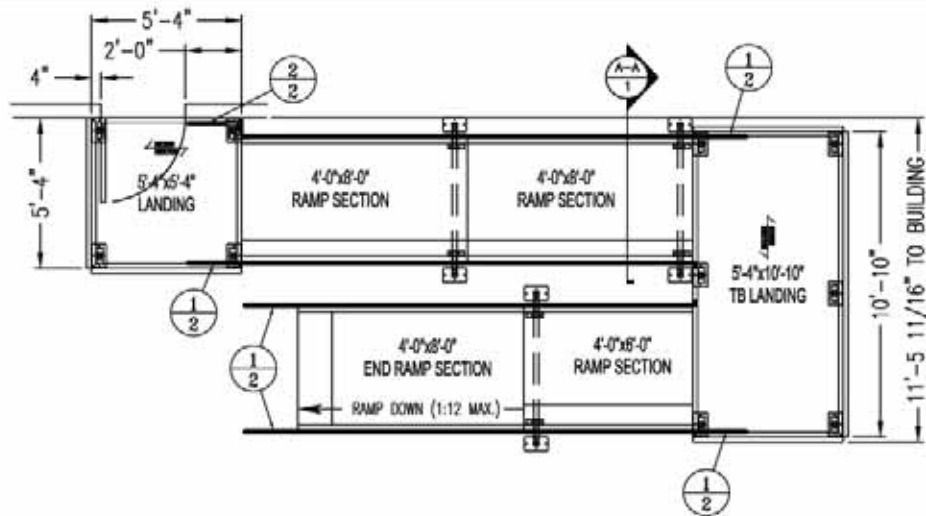


FOR QUOTE  
PURPOSES ONLY

UNIVERSAL RAMP SYSTEM  
ALUMINUM ACCESS RAMP SYSTEM  
WITH 34VP VERTICAL POCKET GUARD RAILS

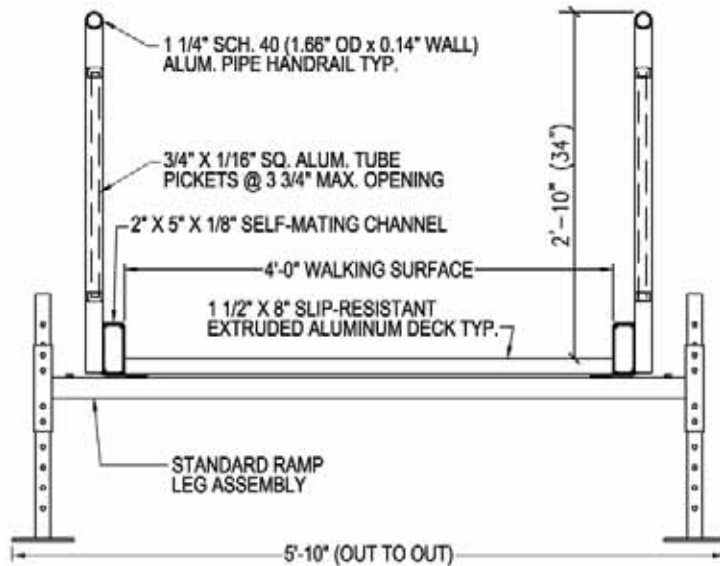
2004  
SALES URS  
SALES URS  
PLM

SHEET NUMBER  
34VP-ST-2



**PLAN VIEW: 34 VP/TL ALUMINUM ACCESS RAMP SYSTEM**

**NOTE:** TO USE 34 VP or TL, MAX RUN OF ENTIRE RAMP SYSTEM CANNOT EXCEED 30'-0"



**A-A**  
**1** **DETAIL**  
**34" VP/TL RAMP CROSS SECTION**  
**SCALE: 3/4" = 1'-0"**

**GENERAL NOTES:**

1. ALUMINUM RAMP, LANDING AND STAIR SECTIONS SHALL BE A RIGID, FREE-SPAN DESIGN.
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5. WELDING SHALL BE IN ACCORDANCE WITH ANSI/AWS D1.2-97 GAS METAL ARC WELDING (GMAW) PROCESS BY EXPERIENCED OPERATORS.
6. ALL FASTENERS TO BE 18-8 (SERIES 304) STAINLESS STEEL UNLESS OTHERWISE NOTED.
7. LANDING, RAMP AND STAIR SECTIONS ARE TO BE ENGINEERED FOR A 100 PSF LIVE LOAD.
8. LANDING AND RAMP WALKING SURFACES SHALL BE DESIGNED FOR A MINIMUM CONCENTRATED VERTICAL LOAD OF 300 LBS APPLIED EVENLY OVER A 12" x 12" AREA. STAIR TREAD SHALL BE DESIGNED FOR A MINIMUM CONCENTRATED VERTICAL LOAD OF 300 LBS APPLIED EVENLY OVER A 4 INCH SQUARE AREA.
9. RAMP AND LANDING GUARDRAILS TO BE 42 INCH MINIMUM HEIGHT UNLESS OTHERWISE SPECIFIED. (34 AND 34 INCH TWO-LINE RAMP RAILS AND 34 AND 34 INCH VERTICAL PICKET RAMP RAILS AS WELL AS CUSTOM DESIGN RAMP RAILS AVAILABLE UPON REQUEST FOR SYSTEMS NO MORE THAN 30 INCHES ABOVE FINISHED GROUND LEVEL.)
10. GUARDRAILS SHALL BE DESIGNED AND CONSTRUCTED FOR A LOAD OF 50 PLF APPLIED HORIZONTALLY AT THE REQUIRED GUARDRAIL HEIGHT AND A SIMULTANEOUS LOAD OF 100 PLF APPLIED VERTICALLY DOWNWARD AT THE TOP OF THE GUARDRAIL.
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SEE PLAN FOR SECTION LINE  
A-A  
1-2  
FOR MORE INFORMATION  
CONTACT THE MANUFACTURER  
OR THE ARCHITECT

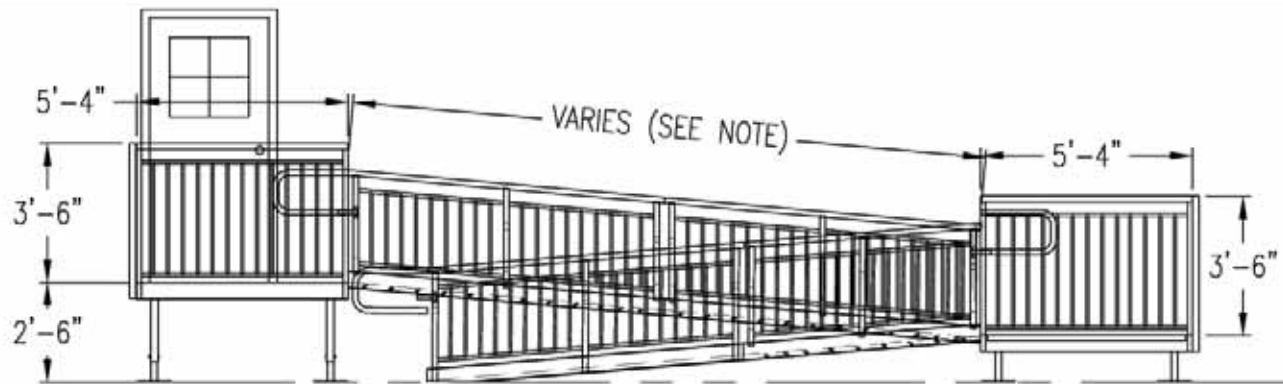
REDD Team Manufacturing, Inc.  
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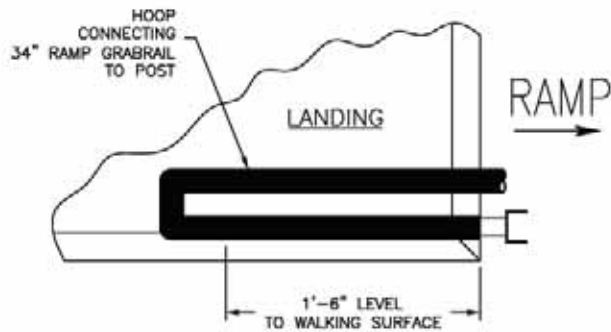
FOR QUOTE  
PURPOSES ONLY

UNIVERSAL RAMP SYSTEM  
ALUMINUM ACCESS RAMP SYSTEM  
WITH 34VP VERTICAL PICKET GUARD RAILS

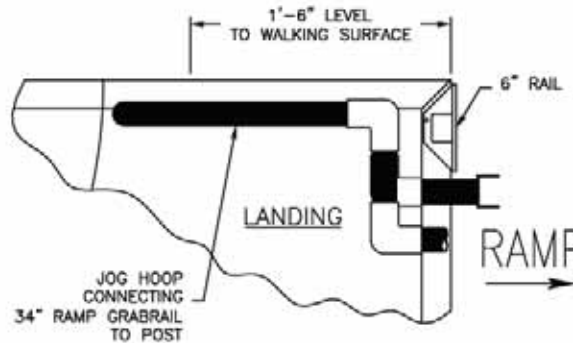
2004  
SALES URS  
SALES URS  
PLM  
SHEET NUMBER  
34VP-TB-



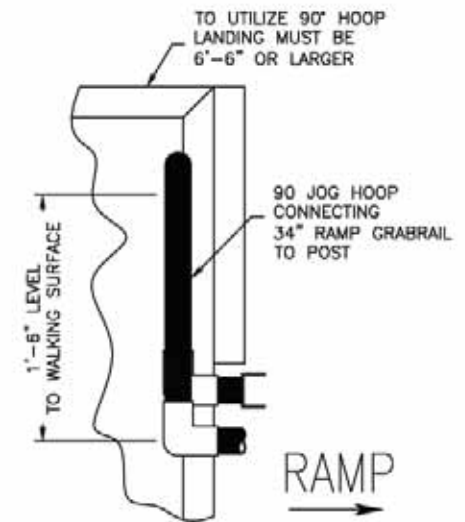
ELEV VIEW: 34 VP/TL ALUMINUM ACCESS RAMP SYSTEM  
 NOTE: TO USE 34 VP/TL, MAX RUN OF RAMP SYSTEM=30'-0"



1 UPPER/LOWER HOOP DETAIL  
 2 34VP RAMP HANDRAIL



2 UPPER JOG HOOP DETAIL  
 2 34VP RAMP HANDRAIL



3 UPPER 90° HOOP DETAIL  
 2 34VP RAMP HANDRAIL (OPTIONAL)

SEE INSTRUCTIONS FOR  
 INSTALLATION AND  
 MAINTENANCE  
 INFORMATION  
 CONTACT YOUR  
 LOCAL SALES  
 REPRESENTATIVE  
 FOR MORE  
 INFORMATION

REDD Team Manufacturing,  
 A Division of Alcoa Extrusions, Inc.  
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 Keyport Heights, Florida 32855  
 Phone: 1(800)948-3868 Fax: 1(352)943-0218



FOR QUOTE  
 PURPOSES ONLY

UNIVERSAL RAMP SYSTEM  
 ALUMINUM ACCESS RAMP SYSTEM  
 WITH 34VP VERTICAL POCKET GUARD RAILS

2004  
 SALES URS  
 SALES URS  
 PLM  
 SHEET NUMBER  
 34VP-TB-2